


Part#	GR12GFE45T/H	Application	For 2003-2004 Lincoln Navigator
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	6	Self Drill Screws	3	#8×3/4"
	2	Studs	5	6-32×1 1/2"	7	Flat Nuts	3	#8
	3	K-Lock Nuts	5	6-32	8	Slotted T Brackets	3	
	4	L Brackets	5	1/2"×1/2"	9	Plastic Fasteners	3	
	5	Flat Washers	5	#6				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the license plate assembly from the vehicle. The three plastic fasteners securing the air shroud behind the bumper must be removed to gain access to the bumper. Use wire cutters or a sharp knife to remove or cut these fasteners. Remove the four plastic fasteners securing the factory bumper insert in place.	
3	Center the grille into the opening. Three nuts are welded to the bottom of the grille. Use a marker to layout the mounting points for the slotted T brackets. The grille will rest against these brackets and keep the grille from sliding back. Remove the grille and use the #8 screws and flat nuts to secure the brackets.	
4	Re-center the grille in place. Thread a stud in each nut welded to the grille. Slide the L brackets on the studs. Secure the brackets with the flat washers and lock nuts. Do not over-tighten the hardware. Install the plastic fasteners to secure the air shroud.	
5	Re-install the license plate assembly back onto the vehicle.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!