


Part#	GR12GEJ18Z&G	Application	For 2005-2006 Lincoln Navigator
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	3	Pop Rivets	3	
	2	Black Truss Head Screws	3	8X1"	4	Retaining Clips	6	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood and remove the factory grille. Remove the 5.5mm hex head screws securing the inner front fender splash panels to the front bumper cover (3 screws per side). From underneath, remove the two large push fasteners behind the rubber air deflector securing the lower bumper cover brackets. (Fig 1 & 2) Important: Disconnect the electrical connectors from the driving lamps located in the bumper cover (not shown).	
3	From inside the driver's front wheel well, remove four push fasteners securing the small plastic panel and remove it from the inner wheel well. (Fig 3)	

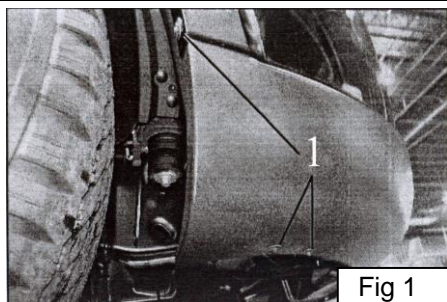


Fig 1

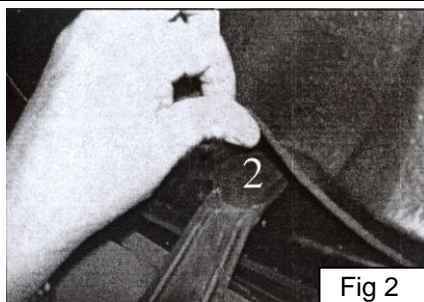


Fig 2



Fig 3

4	Remove the three 10mm hex head bolts that retain the headlights, unplug the wire harness and turn signal / side marker lamp connections and remove the headlight assemblies from the vehicle. (Fig 4)
5	Remove the two 10mm hex head bolts (per side) retaining the bumper cover to the front fenders. (Fig 5)
6	Squeeze the center alignment pin together to release the bumper cover from the front fenders. (Fig 6)

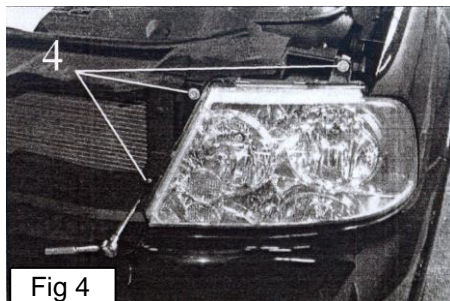


Fig 4

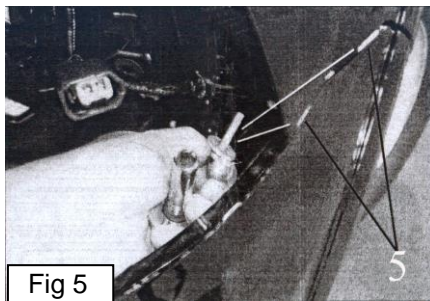


Fig 5

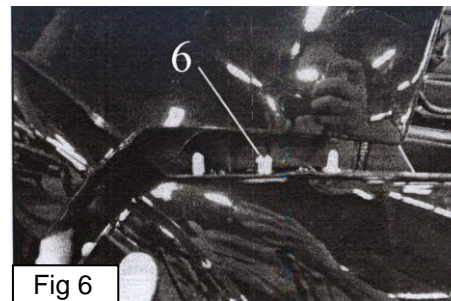
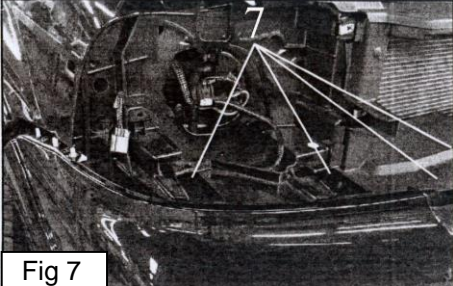
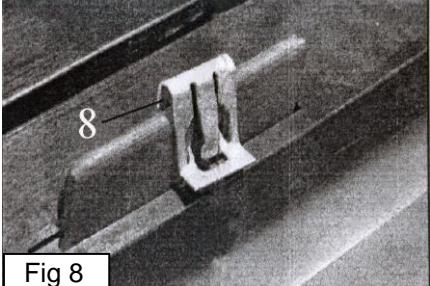
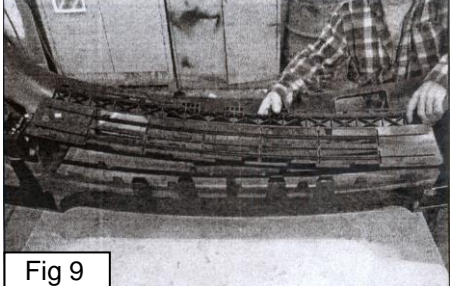
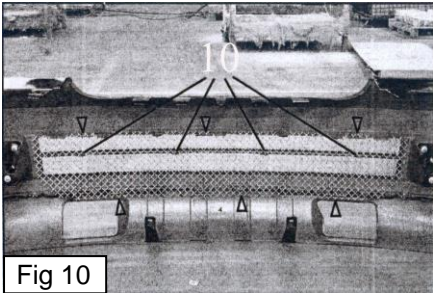
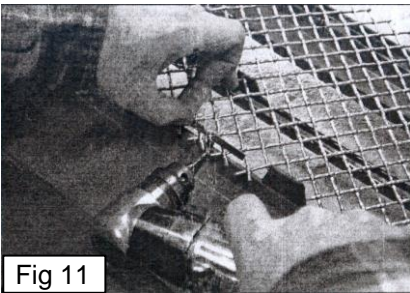
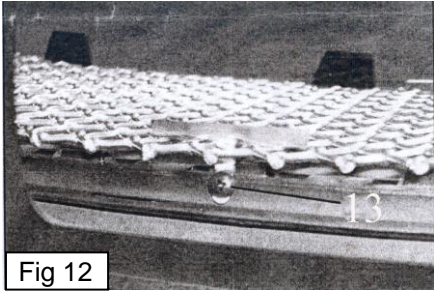
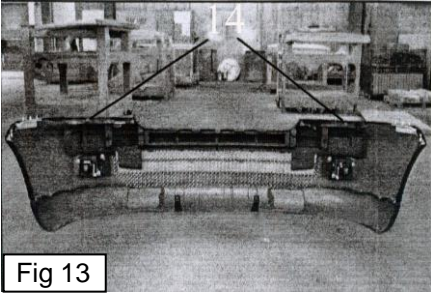


Fig 6

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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7	Carefully tape the paint on the bumper cover to protect the finish (not shown). Push down on the upper mounting tabs located under the headlights and across the center of the grille to release them. Carefully remove the bumper cover from the vehicle and place it onto a smooth, clean work surface. (Fig 7)		
8	Remove the factory grille insert by first removing the factory metal clips that retain the sides of the plastic factory grille insert. Pry them off with a flat blade screwdriver (not reused). (Fig 8)		
9	Push down to unclip each of the factory mounting tabs that secure the insert into the bumper cover and remove it (not reused). (Fig 9)		
 <p>Fig 7</p>	 <p>Fig 8</p>	 <p>Fig 9</p>	
10	Align the mesh section into the bumper cover opening. Make sure the mounting fingers on the bumper cover center bar are pushed through the slots cut in the mesh (slight trimming of the mounting fingers may be required). (Fig 10)		
11	The hollow arrows shown in the picture are the proper locations for the retaining clips.		
12	Install three mounting retainers (evenly spaced across the top) using the supplied 1/8" rivets. Make sure that the tab is tight against the crimps in the mesh and the mounting leg is on top of the bumper cover to keep it hidden. The rivet head is the only thing that should be visible from the outside. Use of an angle drill (type shown) is necessary.		
13	Install three mounting retainers (as shown, evenly spaced across the bottom) using the supplied 1" black truss head screws. Drill a 3/32" pilot hole through the first two layers of plastic and allow the screw to self tap through the lower section of the bumper cover. (Fig 11 & 12)		
 <p>Fig 10</p>	 <p>Fig 11</p>	 <p>Fig 12</p>	
14	Reinstall the factory black styrofoam bumper filler. Make sure the plastic push pins are lined up and inserted into the styrofoam. (Fig 13)		 <p>Fig 13</p>
15	Reinstall the bumper cover back onto the vehicle by reversing the removal procedure.		
16	Reinstall the headlights, making sure all wire connectors are reconnected. Make sure to reconnect the lower driving lamps.		

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