

Part#	GR12GEJ17T/H	Application	For 2003-2006 Lincoln Navigator
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Studs	7	6-32×1.5"
	2	Flat Washers	9		5	K-Lock Nuts	7	6-32
	3	L Brackets	5	1/2"×1/2"	6	L Brackets(longer)	2	1/2"×3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	

2 Open the hood of the vehicle.

3 Remove the bolts that secure the grille shell to the hood. (Fig 1)
 Remove the four bolts on the hood underside that secure grille shell to hood. (Fig 2)
 Remove the grille shell from vehicle. (Fig 3)



4 Remove the threaded mounting studs from the back side of the grille shell. (Fig 4)

5 Using a flat screwdriver press the plastic retainer tab in order to release grille center from chrome grille shell. (Fig 5)

6 Separate the back portion of the grille shell from the front section as shown. (Fig 6)

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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7	Cut the plastic chrome clip tabs off the grille shell. (Fig 7)
8	Sand smooth the area where you cut the tabs off at. (Fig 8)
9	A view of the grille shell with plastic tabs removed from the backside. (Fig 9)



10	Thread a stud in each nut welded to the grille. Center the grille into the opening. Slide the L brackets on the mounting studs; the longer L brackets install on each end. Secure the brackets with the flat washers and K-Lock nuts.	
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11	Place the shell with the billet grille back onto the vehicle, and secure using the factory hardware. Tighten down all hardware.
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12	Installation completed!!!	
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