

Part#	GR12FFE45V	Application	03-04 Lincoln Navigator – Low Bumper Vertical Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Phillips Machine Screws	4	M4 × 30mm
	2	Metal Brackets	4	60mm	4	Flange Nuts	4	M4

Install Notes: Overlay



Replacement

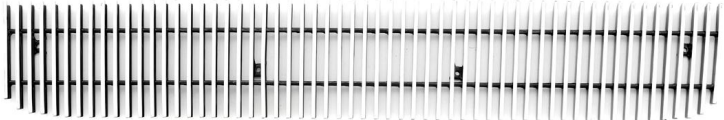
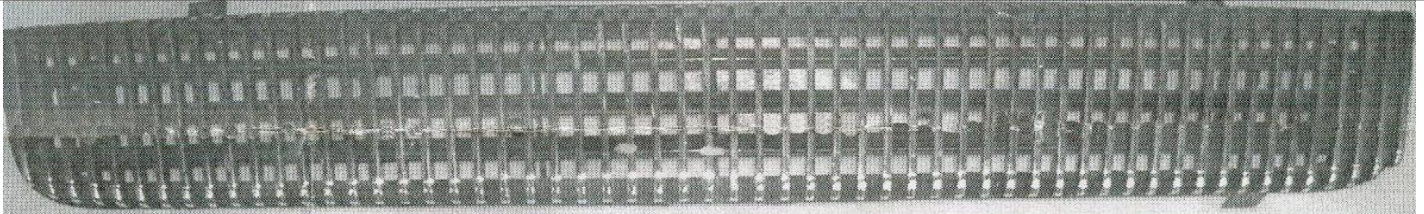
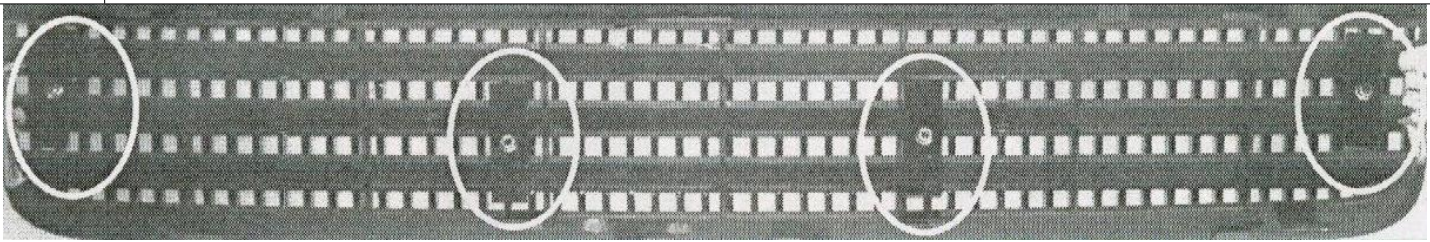


Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Position the Billet Grille into bumper grille shell cavity (Figure 2).	
Figure 2 – Front view of positioning Billet Grille		
4	Loosely attach Billet Grille by holding Metal Brackets behind factory grille shell and inserting Phillips Screws (from the front) through the Billet Grille holes and Metal Brackets, secure it with Flange Nuts provided (Figure 3).	
Figure 3 – Rear view of Brackets attached with Flange Nuts		
5	Once the Billet Grille is loosely attached, center it and tighten all Phillips Screws at the same rate.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!