

Part#	GR12FFE44V	Application	<b>03-06 Lincoln Navigator – Vertical Billet Grille</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Phillips Screws	8	M4 × 20mm
	2	“S” Brackets	8		4	Flange Nuts	8	M4

Install Notes: Overlay



Replacement

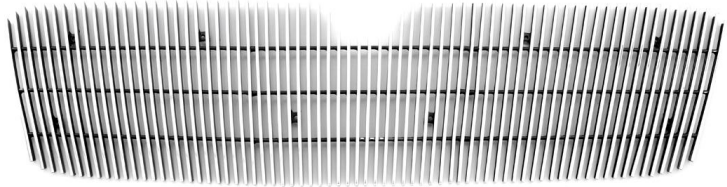
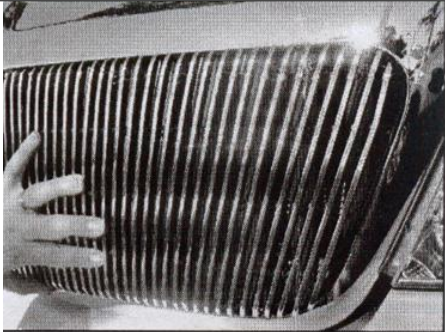
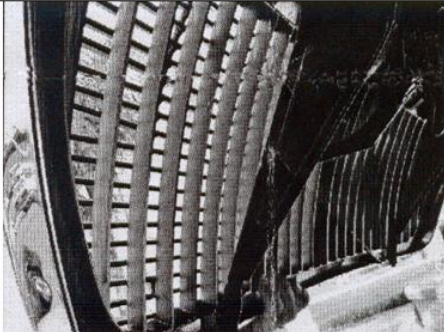


Drill



Cut



Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Position Billet Grille over factory opening (Figure 2).	<div style="display: flex; justify-content: space-around;">   </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <span>Figure 2</span> <span>Figure 3</span> </div>
3	Engage the “S” Brackets (from the back) to vertical bars of the factory grille. Line it up with the mounting holes on the billet grille. Insert Phillips Machine Screws (from the front) through Billet Grille holes and the “S” Bracket holes. Attach Lock Nuts; do not tighten at this time.	
4	Repeat step 3 for the rest of the “S” Brackets.	
5	Once all hardware is loosely attached, center Billet Grille and fully tighten screws at the same rate.	
6	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!