

Grille Installation Instruction

Rev. 141001

Gille Installation Instruction								Rev. 141001			
Part#	GR12FEJ89J		Application		For 19	For 1998-2002 Lincoln Navigator					
Parts Lis	Item	Part N	Part Name		Description		Item	Part Name	QTY	Description	
	1	Billet Gr	rille	1 Stainless s		steel	4	Kep Nuts	2	1/4" x20	
	2	2-Hole	Tabs	4			5	Hex Bolts	2	1/4" -20x3/4"	
	3	U-Clip N	Nuts	2 8#			6	Truss Head Tapping Screws	2	8x3/4"	
Install Notes: Overlay Replacement Drill Cut											
Step	Description					illustration					
1	Identify the grille & hardware with parts list.										
2	ttach the U-clip nuts to the aluminum attachment tabs (hole side) provided in the installation kit.										
3	Mount the attachment tabs to the welded tabs of the billet grille as shown in the illustration with the nuts and bolts provided.										
4	Center the billet grille behind the opening with the face of the bars against the back edge of the opening.										
5	With the attachment tabs facing towards the front of the truck mark the bumper cover where the tab holes touch.										
6	Drill the bumper cover with a 9/64" drill bit and attach with the wafer head screws provided.										
7	Installation completed!!!										
side view finished grille in bumper											

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!