

Grille Installation Instruction

Rev. 141001

Part#	GR12	FEJ89C	Application		For 1998-2002 Lincoln Navigator							
Parts Lis	Item	Part I	Part Name		Descri	otion	Item	Part Name		QTY	Description	
	1 Billet Gri		ille	1 Stainless		steel	4 Kep Nuts		2	1/4" x20		
	2 2-Hole Tabs		Гabs	4			5	Hex Bolts			2	1/4" -20x3/4"
	3	U-Clip N	luts	uts 2			6	Truss Head	ad Tapping Screws		2	8x3/4"
nstall No	otes: C	verlay	$\sqrt{}$	Replac	cement	×	Drill	$\sqrt{}$	Cut	×		
Step	Description					illustration						
1	Identify the grille & hardware with parts list.											
										R		74
2	ttach the U-clip nuts to the aluminum attachment tabs (hole side) provided in the installation kit.											
3	Mount the attachment tabs to the welded tabs of the billet grille as shown in the illustration with the nuts an bolts provided.											
4	Center the billet grille behind the opening with the face of the bars against the back edge of the opening.											
5	With the attachment tabs facing towards the front of the truck mark the bumper cover where the tab hole touch.											
6	Drill the bumper cover with a 9/64" drill bit and attach with the wafer head screws provided.											
7	Installation completed!!!											
						side view	grille in bump	er .				

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!