



# PATENT PRODUCT Grille Installation Instruction

Rev. 20200901

<b>Part#</b>	K87006C&J&S	<b>Application</b>	For 2004-2006 Kia Amanti
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Parts List</b>	#1	Billet Grille	1	Stainless Steel	#3	Screws	8	8#
	#2	Speed Clips	8					

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
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- |   |   |  |
|---|---|--|
| 1 | Identify the grille & hardware with parts list.   |  |
| 2 | Remove the grille shell from the vehicle, to do this you will need to remove the clips that secure the insulation pad to the hood. Next unfasten all the hardware that secures the grille shell to the hood. Save and set aside all hardware you will need them to re-install the grille shell and billet. <b>See Figure 1 &amp; 2.</b> |  |

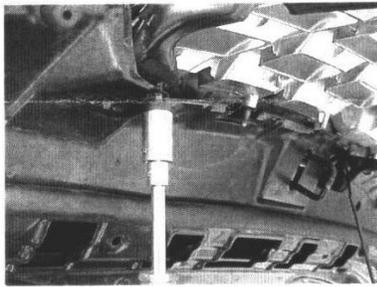


Figure 1

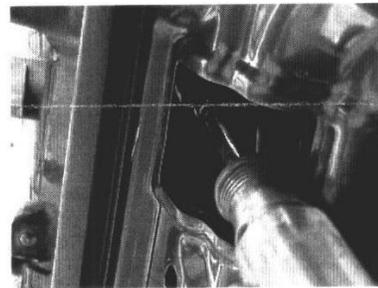


Figure 2

- |   |  |  |
|---|--|--|
| 3 | Next tape off the face of the grille shell, to protect it during the cutting of the grille shell, and installation of the billet grille.   |  |
| 4 | Now you will need to cut the center section of the billet grille out. Use caution in this step. To cut the center section of the billet out it is recommended that you use a pneumatic cutting tool, such as a die grinder or a body saw. <b>See Figure 3 &amp; 4.</b> |  |

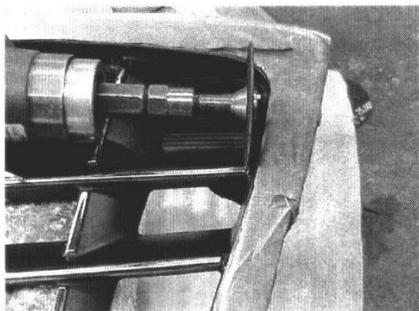


Figure 3

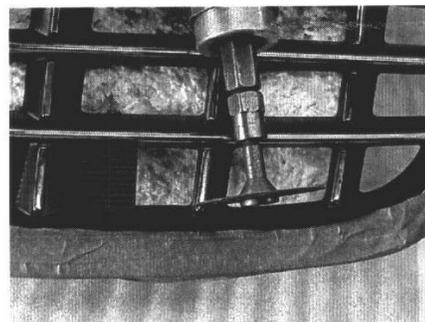
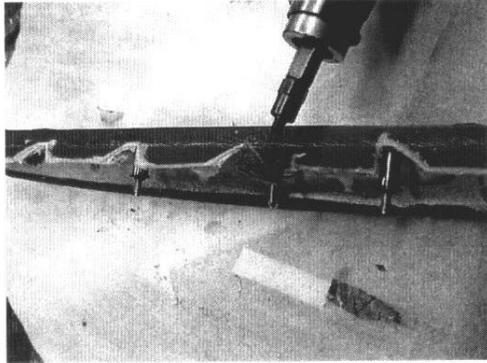


Figure 4

- |   |  |  |
|---|--|--|
| 5 | Be sure not to cut the grille shell mounting points from the grille shell, and the hood latch release mount. |  |
|---|--|--|

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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<b>6</b>	<p>Next you will need to smooth down the cut surface of the grille shell .You can do this using a flat file and sand paper or you can use a pneumatic grinder. <b>See figure 5.</b></p>		 <p style="text-align: right;">Figure 5</p>
<b>7</b>	<p>Now place the billet grille into the opening of the grille shell. Center the billet grille from top to bottom and from side to side. Once the correct fitment has been achieved, use the mounting tabs on the billet grille as a template, to mark and drill mounting hole into the shell.</p>		
<b>8</b>	<p>Once a small hole is drilled into the grille shell, you can secure the billet to the grille shell using the #8 screws and speed clips provided in the hardware kit. Note: the speed clips is used as a nut.</p>		
<b>9</b>	<p>Be sure that the billet grille has the correct fitment and is securely attached to the grille shell, and then re-install the grille shell, and billet back onto the vehicle, using the factory hardware. Re-install the insulation pad to the hood as well.</p>		
<b>10</b>	<p>Installation completed.</p>		

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