

Grille Installation Instruction

Rev. 20220801

Part#	J66539F/W	Application	For 2007-2018 Jeep Wrangler JK only Main Upper
-------	-----------	-------------	--

	Item	Part Name	QTY	Description		Item	Part Name	QTY	Description				
Parts Li	1	Billets	14	Aluminum		6	# of rivets	42					
	2	Metal Brackets	14			7	# of tabs	21					
Parts Lis	3	Bolts	14	M4×20mm		8	Allen Key	1					
	4	Flange Nuts	14	M4		9	Wrench	1					
	5	# of billets	14										
Install Notes: Overlay Replacement													
Step	Description					illustration							
	Identify the grille & hardware with parts list. Assemble billet grille as shown. M4-20 Bolts M4 Flange nuts												
2	Pop Hood, remove plastic shroud at the top and set fasteners aside.												
3	Optional: Using factory instructions, remove the entire front grille shell (as pictured in all Figures).												
4	Position the lower Billet Grille onto grille shell cavity.												
	Loosely attach the grille by holding the Metal Brackets behind factory grille shell and inserting the bolts (from the front) through the Billet Grille holes and Metal Brackets, secure them with flange nuts provided.												
6	Repeat Steps 4 and 5 for top section of Billet Grille.												
7	Make sure the billet grille is centered and tighten the fasteners.												
8	Reinstall the plastic shroud with the fasteners removed in Step 2.												
9	Installation completed!!!												

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!