

PATENT PRODUCT Grille Installation Instruction

Rev. 20200701

Part#	# GR10FEJ45J Application For 2020-2021 Jeep Gladiator												
		Item		art Name	QTY	Descri	ption	Item	Part Na	ame	QTY	Description	
Parts Li			Billet Grille		7		tainless Steel		Toggle Nuts		14	6#-32	
		#2	Bolts		14	6#-32	<u> </u>		<u> </u>				
Install Notes: Overlay $\boxed{\hspace{.1cm}}^{\checkmark}$ Replacement $\boxed{\hspace{.1cm}}^{\times}$ Drill $\boxed{\hspace{.1cm}}^{\checkmark}$ Cut $\boxed{\hspace{.1cm}}^{\times}$													
Step	Description						illustration						
1	Identify the grille & hardware with parts list.												
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.												
3	Insert the Bolt into the weld tab hole from front side of the billet grille, (Fig 1). picture for reference only; this is not actual grille Bolt Toggle nut												
4	Hold the billet grille against the OEM grille shell, center and mark holes for drilling. Remove billet grille and drill 4 holes according to your mark.												
5	Center the billet grille onto the OEM grille. Press & insert the toggle nuts on to the rear of the OEM grille through the gap, (Fig 2 & 3).												
Fig	2							(14) 6#	2-32 Toggle Nu 2-32 Bolts Drilling 4 Holes		0		

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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6	Make sure the insert is centered and tighten the hardware.								
7	Reinstall the plastic shroud with the fasteners removed in Step 2.								
8	Installation comple	ted.	1 - 20/47						

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