


Part#	GR09HEA36A	Application	06~08 Suzuki Grand Vitara - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Allen Head Bolts	2	1 "
	2	Speed Clips	4		5	Powder Coated Brackets	2	
	3	Screws	4	8#	6	K-Lock Nuts	2	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove all of the plastic push clips that hold the factory grille shell into place and carefully remove the grille shell from the vehicle.	N/A
3	Once the factory grille shell has been removed, gently pull the chrome trim ring towards you to release it from the vehicle. Set the chrome ring aside as it will be reused later.	N/A
4	Attach the powder coated brackets to the lower tabs on the billet grille using the Allen head bolts and k-lock nuts. Do not fully tighten at this time.	N/A
5	Center the billet grille into the factory opening and mark and drill the lower mounting holes into the metal support. Figure 1.	N/A
6	Secure the bottom of the billet grille using #8 screws and speed clips. Now secure the Allen head bolts and k-lock nuts holding the powder coated brackets.	N/A
7	Attach the upper mounts of the billet grille to the factory holes in the core support using the #8 screws and speed clips. Note on some vehicles it may be necessary to drill mounting holes if the factory holes do not line up.	N/A
8	Reinstall the factory chrome trim ring saved in step 2.	N/A
9	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!