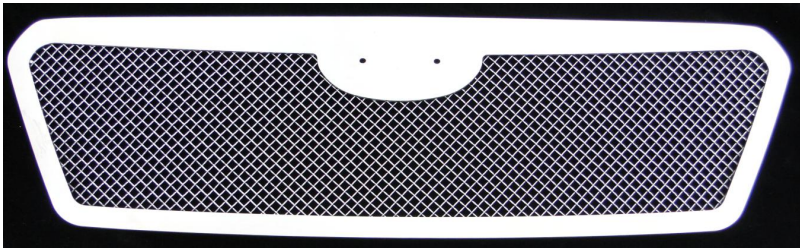


Part#	GR09GFH05T	Application	<b>10-12 Subaru Legacy Main Upper</b>	
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	6	Top Mounting Plate-Right	1	
	2	Keyslot Studs	4	#6-32×1 1/2"	7	Emblem Mounting Plate	1	
	3	ESNA Half Nuts	12	#6-32	8	Top Mounting Plate-Left	1	
	4	Washers	4		9	Lower Grille Tape Location Template	1	
	5	Double Faced Tape	1		10	Lower Grille Hole Location Template	1	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
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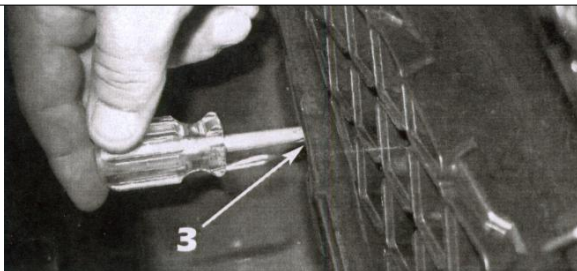
1	Identify the grille & hardware with parts list.	
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2	Open the hood and carefully apply several layers of masking tape to the painted grille openings(around the upper factory grille). Remove the six factory push fastener across the top of the factory grille.	
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3	Remove the phillips screws that attach the factory grille to the bumper cover.	
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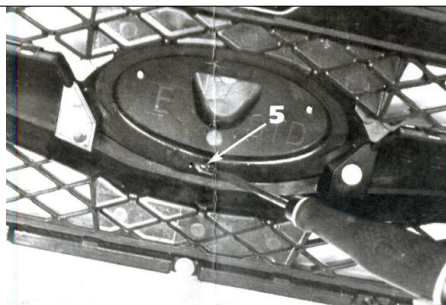
4	Use a short phillips screwdriver to remove the lower two retaining screws.	
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5	Once the bottom screws have been removed, pull the grille up and out to clear the bumper cover. The lower side alignment tabs may break off during the removal procedure.	
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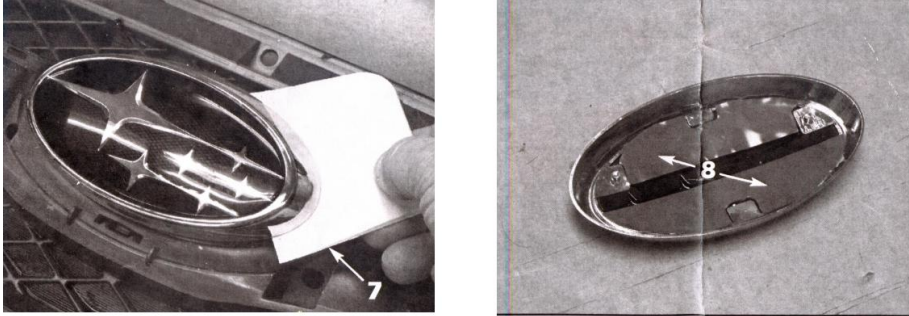
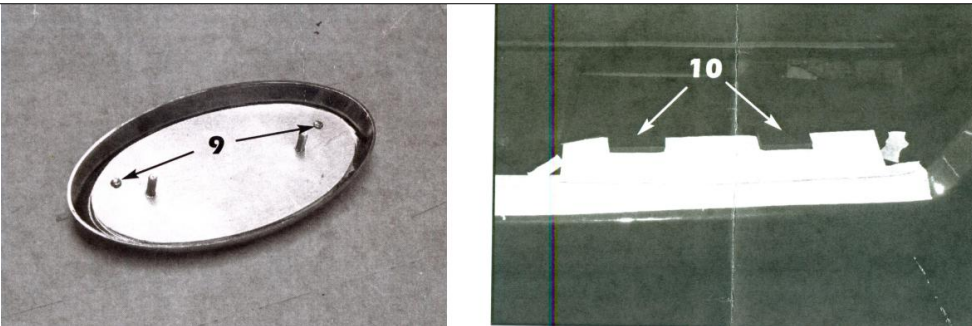
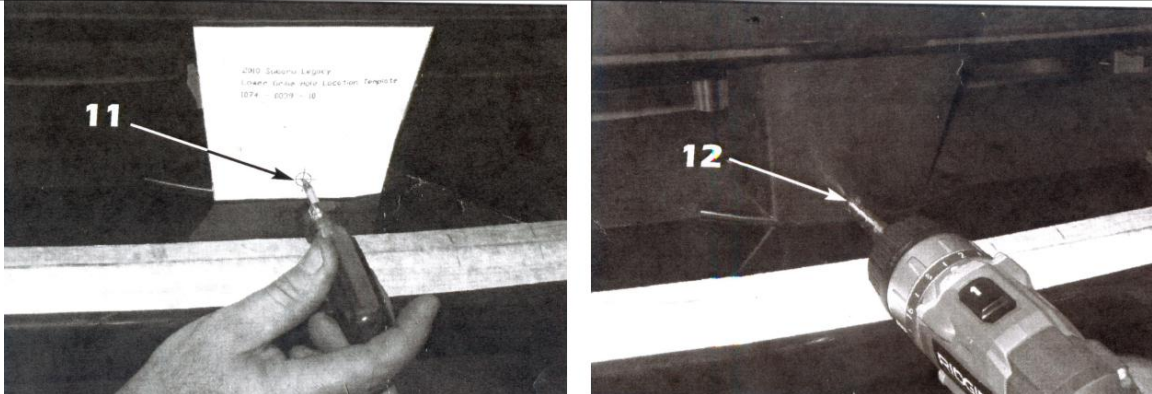


6	Use a flat blade screwdriver and release the lower emblem retaining clip.	
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7	Use a heat gun to heat the area behind the emblem to soften the factory double faced tape.	
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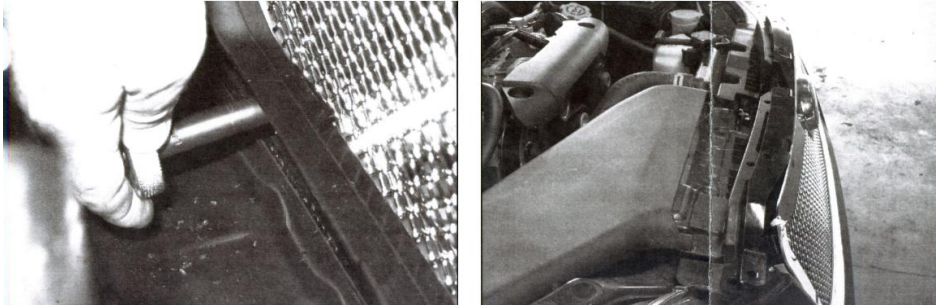
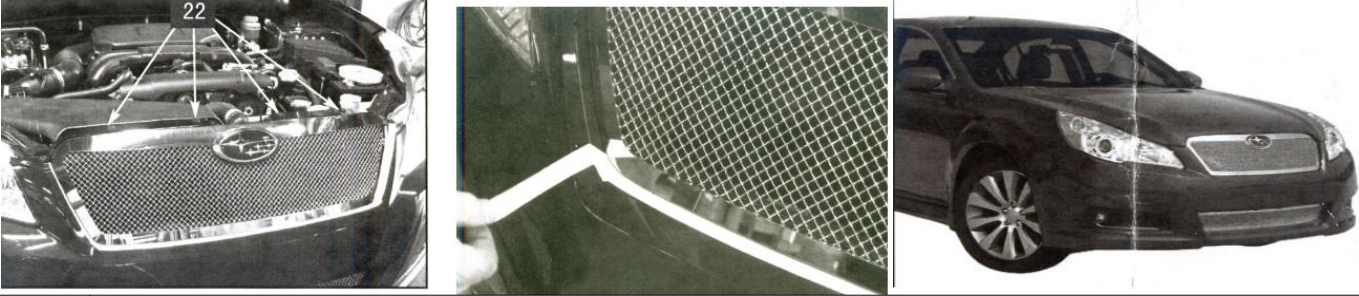
The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR09GFH05T	Application	10-12 Subaru Legacy Main Upper
8	Once properly heated, push on the chrome pins protruding from the back of the grille (see previous photo), then turn the grille over and use a squeegee to pry the factory emblem from the factory grille. Do not use a metal tool to remove the emblem, you may damage the chrome.		
9	Remove the factory double faced tape and install the supplied double faced tape(as shown), then remove the double faced tape liner(not shown).		
			
10	Install the supplied emblem mounting plate, making sure that the holes in the plate fit over the short alignment pins on the back of the factory emblem. Press firmly to set the double faced tpeae.		
11	Cut out and align the lower grille tape location template, taping it into place. Cut the supplied foam tape to fit inside the rectangular notches in the template.		
			
12	Cut out and align the lower grille hole location template, taping it into place. Use an awl or similar pointed tool to mark the center of the hole.		
13	Remove the template and drill through the mark made in the previous step with a 5/16" drill bit.		
			
14	Use masking tape to tape up to the centers of the slots made in the previous step and scuff the paint on the bumper cover. Paint the return edge of the bumper cover and anything inside the grille opening with flat or semi-gloss black paint.		
15	Remove the upper factory plastic push fasteners across the top of the factory plastic support panel and remove the panel.		

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Part#	GR09GFH05T	Application	10-12 Subaru Legacy Main Upper
16	Use a 5/16" drill bit to enlarge the slots in the bumper cover for stud clearance.		
17	Peel off the protective cover from the stainless steel surround at the emblem mounting area.		
18	Align the emblem assembly over the emblem mounting area, making sure the studs pass through the mounting holes.		
19	secure the emblem assembly using the supplied washers and nuts.		
20	Align the upper mesh grille, making sure the lower mounting studs pass through the slots enlarged in step 15		
21	Install a washer and a nut onto each of the lower four mounting studs and tighten until the lower edge of the mesh grille is tight against the bumper cover.		
22	Reinstall the factory plastic panel removed in step 14.		

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Part#	GR09GFH05T	Application	10-12 Subaru Legacy Main Upper
			
23	Install the factory plastic push fasteners to secure the grille top plate to the support.		
24	Peel off the protective masking tape from the bumper cover by pulling it back over itself to minimize breakage.		
25	Peel off the protective cove from the stainless steel surrounds. Thoroughly clean the grilles to finish the installation.		
			
26	<b>CAUTION:</b> Be Careful while cleaning as the edges of the stainless steel can be very sharp.		

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