




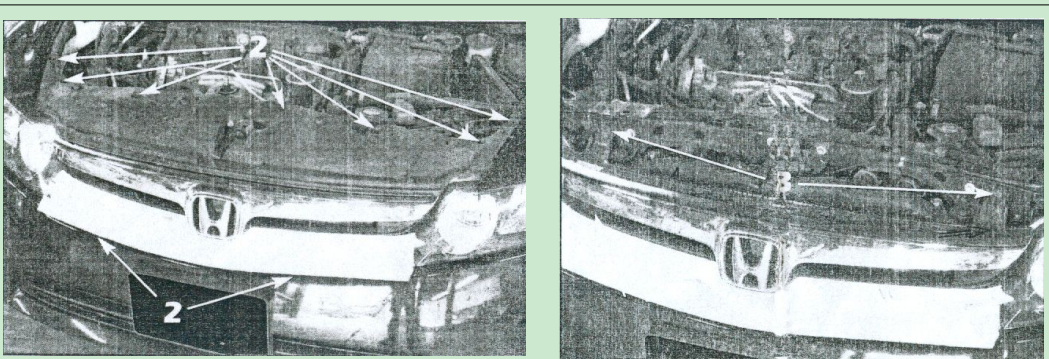
# Grille Installation Instruction

Rev. 141001

Part#	GR08GGA24T	Application	<b>06~08 Honda Civic Sedan - Stainless Steel Mesh Grille</b>					
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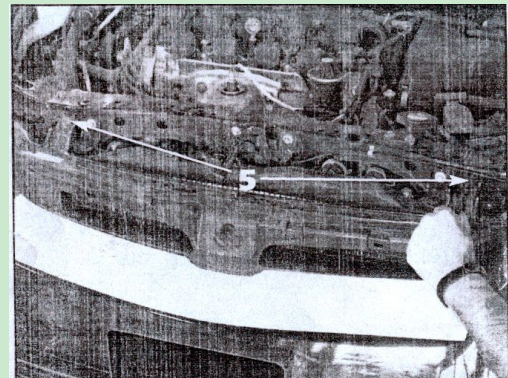
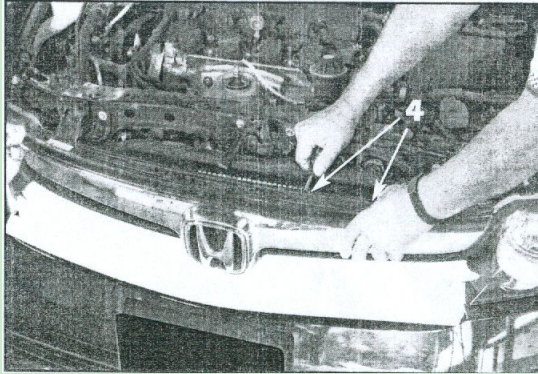
Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	2	Stainless steel	6	Top Mounting Plate	1	
	2	Studs	2	6-32×1 1/2"	7	Emblem Mounting Plate	1	
	3	K-Lock Nuts	9	6-32	8	Truss Head Tapping Screws	5	8×3/4"
	4	Black Washers	4		9	Lower Hole Location Template	1	
	5	Small Washers	9		10	Double Faced Tape	1	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood and apply several layers of masking tape to the bumper cover surrounding the factory grille to protect the paint finish. Lift up on the centers of the plastic push fasteners to release them. Remove the push pins and remove the radiator cover.	
3	Remove the two T-30 torx bolts securing the top edge of the bumper cover to the radiator support panel.	
		
4	Pull the grille out and remove the four 10mm hex nuts securing the factory chrome grille bar to the bumper cover and remove the chrome bar (not reused).	
5	Reinstall the factory Torx T-30 bolts retaining the bumper cover to the radiator support panel and thoroughly tighten.	

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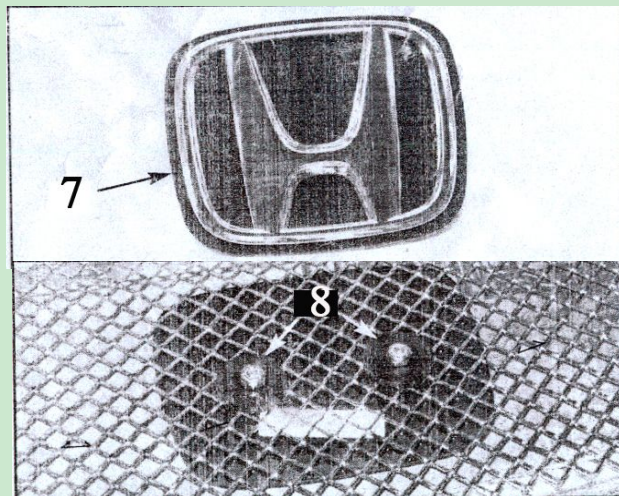
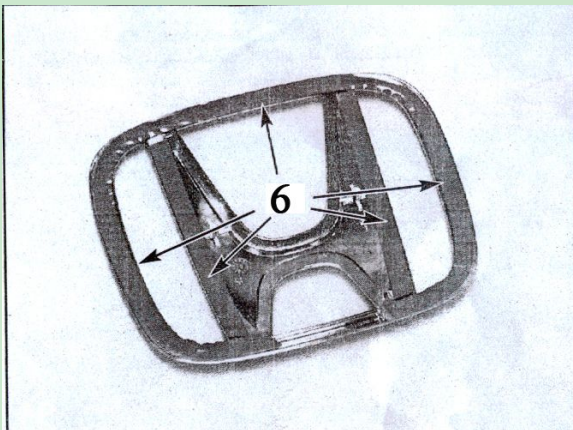
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6 Use a small flat blade screw driver to pry off the retaining clips holding the factory emblem to the grille. Apply tape around the perimeter of the emblem and one strip down each side of the "H". Leave the center bottom open for water drainage.

7 Peel off the tape backing and align the emblem onto the mounting plate, making sure the mounting pins pass through the holes in the emblem plate.

8 Install the emblem onto the factory grille using the supplied black washers, small washers and k-lock nuts.



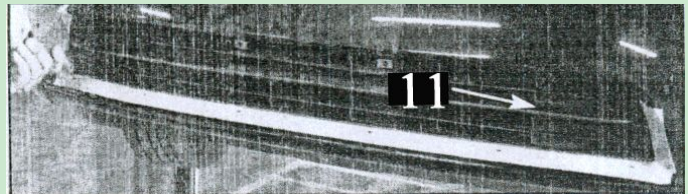
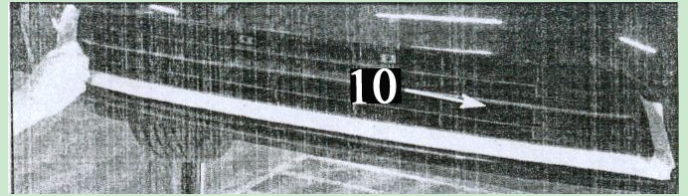
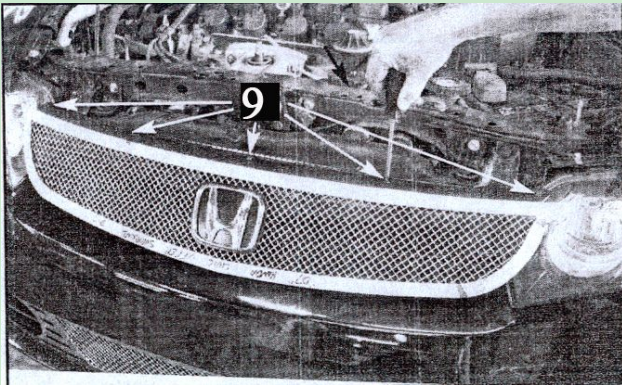
9 Align the mounting pins on the upper grille with the holes drilled in the bumper cover. Rotate the upper grille back into place and drill through the five upper mounting hole locations and through the bumper cover with a 7/64" drill bit and install the supplied black truss head tapping screws.

10 Cut out the supplied hole location template and align it onto the bumper cover, making sure that the template fits into the recess and lines up with the sides near the headlights. Tape the template into place to prevent it from shifting location. Use an awl or similar pointed tool to mark the hole locations onto the driver's side bumper cover. Untape the template and flip it over to mark the passenger side hole locations.

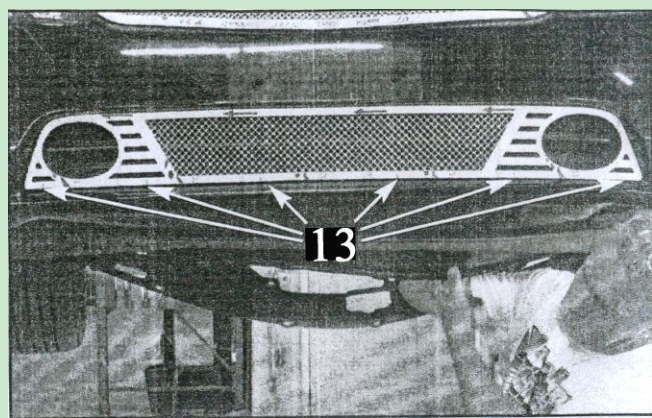
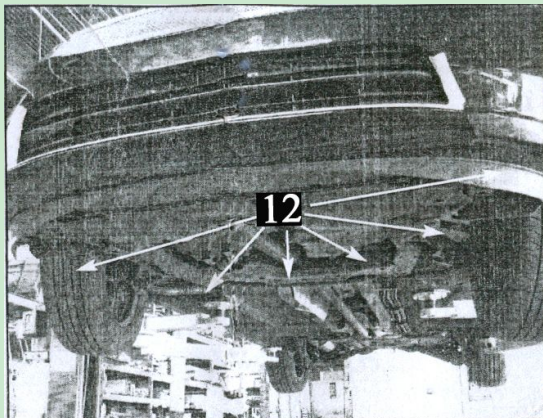
11 Remove the template and drill through all marks made on the bumper cover with a 1/8" drill bit. Use the drill bit to slot between the holes to make mounting slots to allow for left to right alignment adjustments.

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12	Remove the plastic push fasteners across the bottom of the bumper cover for lower grille mounting hardware access.
13	Align the mounting pins on the lower grille with the holes drilled in the bumper cover lower opening. Rotate the lower grille back into place, making sure that the top mounting studs pass through the existing openings in the lower grille.



14	Front underneath, install the black washers and the k-lock nuts to secure the lower grille into place.	
15	Remove the masking tape by pulling it back over itself to minimize tape breakage.	
16	Reinstall the lower bumper push fasteners.	
17	Reinstall the factory radiator support panel cover.	
18	Installation completed!!!	N/A

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