

## Grille Installation Instruction

Part#	G	GR07LFD75H		Application		n 2	2007-2013 GMC Sierra 1500 New Body Style Main Upper					
		ltem	Part Na	me	QTY	De	scription	Item	Part Name	QTY	Description	
Parts L	iet	1	Mesh Grille		1	Stainle	ss steel	4	90° L Bracket	4	1	
Faits L	131	2 Lock I			30	10-24		5	70° L Bracket	11	1	
		3 Bolt			15 10-24× 1/		: 1/2"	6	1	1	1	
Install Notes: Overlay 🗸 Replacement 🗵 Drill 🗸 🗸										×		
Step	Description							illustration				
1	Identify the grille & hardware with parts list.											
2	Pop hood, remove plastic shroud at the top and set fasteners aside.											
3	Optional: Using factory instructions, remove the entire front grille shell.											
4	Attach the 90° L brackets to the screws on the left and right side of the grille, secure them with lock nuts.											
5	Attach the 70 $^{\circ}$ L brackets to the screws on the other of the grille, secure them with lock nuts.											
6	Position the grille onto grille shell cavity.											
7	Mark locations for drilling on the shell through the holes of L brackets. Then drill holes on those locations.											
8	Attach the grille to the shell by inserting the screws through the tabs of L brackets and holes on the shell;secure them with lock nuts provided.											
9	Reinstall the plastic shroud with the fasteners removed in step2.											
10	Installation completed!!!											

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!