
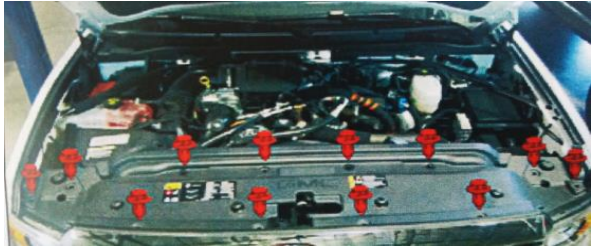





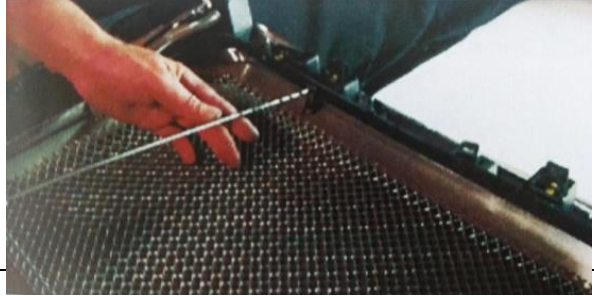
Part#	GR07LFC25L	Application	For 2015-2019 GMC Sierra 2500 / 3500					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Rivet Grille	1	Stainless steel	3	Flat Nuts	8	#8
2	Screws	8	#8 3/4 "					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell. Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed	
3	Using your 10mm socket and ratchet remove the four(4)10mm bolts securing the upper grille assembly to the radiator support	
4	Gently lift the top of grille assembly up while pulling back at the same time. Depress the four(4)release tabs located on the inside of the factory grille assembly with your flat head screwdriver. Firmly grasp the grille pulling away from the vehicle to remove it.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	Using a cutting wheel carefully cut away the center section of the grille assembly. Afterwards use a file or sandpaper to clean up any sharp or jagged edges.		
6	Flip grille face down and place billet grille into grille opening. Align the tabs to the inner grille shell. Carefully drill a 3/16 hole, use the pre drilled holes on the grille tabs as guides.		
7	Secure the grille assembly with the screws and U nuts.		
8	Make sure the billet grille is centered and tighten the fasteners.		
9	Reinstall the plastic shroud with the fasteners removed in Step 2.		
10	Installation completed!!!		

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