

Grille Installation Instruction

	PARTS SPECIALIS		1	-			J	1511 001			Rev. 180701
Part#	Part# GR07LEI73H Application For 2014-2015 GMC Sierra 1500										
	ltem	Part Nar	me	QTY	Des	cription	Item	Pa	rt Name	QTY	Description
Parts List	1	Mesh Grille		1	Stainl	ess steel	3	Flange bra	ckets(small)	2	/
	2 L bracket			2	2 /		4	4 Flange brackets		3	2 1/2″ x70°
Install Notes: Overlay $\boxed{\times}$ Replacement $\boxed{}$ D								×	Cut		
Step	Description								illustration	n	
	Identify the grille & hardware with parts list.										
	You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell.										
3 t t	Start of by removing the twelve plastic pop clips along the top of the radiator cover using flat screw driver(Fig 1). Remove the plastic radiator cover(Fig 2). Remove the four 10mm bolts located along the top of the factory grill(Fig 3). From underneath the vehicle remove four 10mm bolts from the bottom backside of the factory grille, two are located in the middle area and two are located underneath each headlamp(Fig 4-7). Pull the sides of the plastic bumper top pad (Fig8 & Fig 9)										
4 t F	actory gi he top c Remove	the four 10mm rill shell.(Fig 10 of the factory g the factory grill halves of the fa)). Pull u grille whi from the	ip on th ile pulli vehicle	e plast ng forv e . Sep	ic plate ald vard (Fig ² erate the fr	ong 11).				Fg 12

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	Take the black plastic I will need to cut out the the plastic use a cutting ridge around the opening edge with the grinding w look like as shown.	center section. On t wheel and grinder t g highlighted white.	the backside of o cut along the Smooth the cut					
6	Take the three 2 $1/2$ " x the parts bag and install top of the mesh grille.							
7	Make sure the billet grille is centered and tighten the fasteners.							
8	Reinstall the plastic shroud with the fasteners removed in Step 4.							
9	Installation completed	!!!	N/A					

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