



Part#	GR07LEA56L	Application	For 2003-2006 GMC Sierra 1500 (Not For C3 Model) Logo Covered
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Rivet Grille	1	Stainless steel	4	90° L Bracket	5	/
	2	Lock Nut	22	0.190-24	5	70° L Bracket	6	/
	3	Bolt	11	0.190-24x 1/2"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, start by removing the plastic clips that secure the grille cover as shown. Then, remove the plastic grille cover. Next remove the bolts along the top of the grille shell.	
3	Unfasten the grille shell clip located in signal lamp area it may help to push it from the backside. Unclip the grille shell. The entire grille shell can be removed.	
4	The grille ribs will be cut out. Using a saw cut the stock plastic grille ribs out, and remove center section.	
5	Attach the five 90° L brackets to the screws on the top of the grille, secure them with lock nuts.	
6	Attach the six 70° L brackets to the screws on the bottom of the grille, secure them with lock nuts.	
7	Position the grille onto grille shell cavity.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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8	Mark locations for drilling on the shell through the holes of L brackets. Then drill holes on those locations.		
9	Attach the grille to the shell by inserting the screws through the tabs of L brackets and holes on the shell; secure them with lock nuts provided.		
10	Reinstall the plastic shroud with the fasteners removed.		
11	Installation completed.		

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