




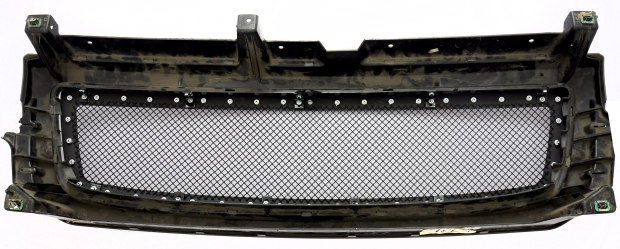

# Grille Installation Instruction

Rev. 131101

Part#	GR07LEA56H	Application	2003-2006 GMC Sierra1500 (Not For C3 Model) Logo Covered Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	90° L Bracket	5	/
	2	Lock Nut	22	10-24	5	70° L Bracket	6	/
	3	Bolt	11	10-24× 1/2"	6	/	/	/

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove plastic shroud at the top and set fasteners aside.	
3	<b>Optional:</b> Using factory instructions,remove the entire front grille shell.	
4	Attach the five 90° L brackets to the screws on the top of the grille, secure them with lock nuts.	
5	Attach the six 70° L brackets to the screws on the bottom of the grille, secure them with lock nuts.	
6	Position the grille onto grille shell cavity.	
7	Mark locations for drilling on the shell through the holes of L brackets.Then drill holes on those locations.	
8	Attach the grille to the shell by inserting the screws through the tabs of L brackets and holes on the shell;secure them with lock nuts provided.	
9	Reinstall the plastic shroud with the fasteners removed in step2.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!