



PATENT PRODUCT




Grille Installation Instruction

Rev. 200801

Part#	GR07HGI78J	Application	2003-2006 GMC Sierra 1500/2003-2006 GMC Sierra 2500HD/2003-2006 GMC Sierra 3500/2007 GMC Sierra Classic					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	6	Flat Nut	6	8#
	2	Phillips Screw	6	8#x3/4"	7	Hex Bolts	4	1/4" -20x3/4"
	3	Screw	4	8#x1"	8	Lock Washers	4	1/4"
	4	"Z" Bracket Tabs	2		9	Nuts	4	1/4" -20
	5	Flat Washers	4	1/4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove plastic fasteners from top of filler panel between core support and grille shell. Save fasteners. Set panel aside.	
3	Start with the upper piece. Set grille shell face down on a soft surface and cut out grille with a hacksaw. Do not cut heat seal tabs that hold the grille shell together. Sand nubs flush to backside of grille shell	
4	Center billet grille in backside of grille shell.	
5	Mark and drill 1/4" holes in grille shell. Attach with the #8 Phillips screws and flat nuts .	
6	Make sure the billet grille is centered and tighten the fasteners.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!

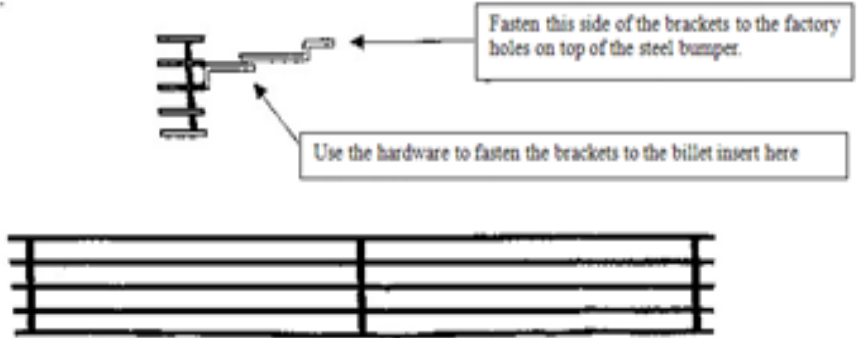


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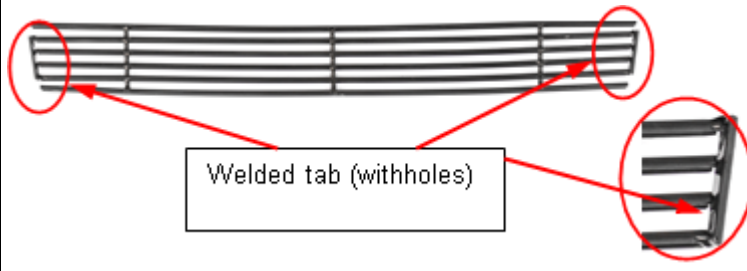
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7	Continue to the middle piece. Fasten this side of the brackets to the factory holes on top of the steel bumper. Use the hardware to fasten the brackets to the billet insert here	
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8	Secure billet grille using the nuts from the back side of the OEM grille shell. Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.
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9	Move on to the lower piece. Center the billet insert in bumper opening. Note the tabs welded to each end of the billet insert. Mark and drill 1/16" holes onto the front bumper cover according to the holes location on the welded tab.	
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10	Align the insert to the holes drilled on the front bumper cover. Secure the insert to the front bumper using the screws provided.
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11	Reinstall the black plastic cover which was removed in step 2.
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12	Installation completed!!!	
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