

## PATENT PRODUCT Grille Installation Instruction

Rev. 190201

Part#	GR07HFC28 C/S/J		Application		For 2015-2019 GMC Yukon / Yukon Denali							
	Item	Part I	Name QTY		Description		ltem	Part Name	QTY	Description		
	1	Billet Grille		1	Stainless steel		4	Screws	4	#8 x 3/4 "		
Parts Lis	2	Screws		4	#10 x 1 "		5	Flat Nuts	4	#8		
	3	Flat Nuts		4	#10		6	Nylon Clips	2			
Install Notes: Overlay $\times$ Replacement $\checkmark$ Drill $\checkmark$ Cut $\checkmark$												
Step	Description				illustration							
1	Identify the grille & hardware with parts list.											
2	Optional (for vehicles with black plastic cover under hood), Pop hood and remove the 6 plastic push clips securing the plastic radiator shroud to the radiator core. Once all clips have been removed the plastic radiator shroud can be removed.(Fig 1)											
3	Using your 10mm socket and ratchet remove the six (6) 10mm bolts securing the upper grille assembly to the radiator support. (Fig 2)											
4	Move to the sides of the front bumper and remove the six (6) 7mm bolts securing the lower bumper cover to the inner fender liner and fender. Turning the wheels will in will allow with additional room to remove the bolts. Repeat on opposite side of bumper. (Fig 3)											
$\left  \begin{array}{c} \hline \\ \hline $												
5	Under the front bumper remove the eight (8) 10mm bolts securing the bottom of the bumper to the chassis. Two in the center and three (3) on each side. Finally detach the lower wiring harness clips securing the lower wiring harness to the bumper. (Fig 4)											
6	Return to the top of the grille assembly, gently pull back on the top of the assembly to access the rear of the grille assembly. Disconnect the fog light wiring harness, then remove the two (2) 10mm securing the bumper to the chassis. Finally with your flat head screwdriver to depress the two lower tabs securing the bumper to the chassis. (Fig 5)											
7	Firmly grasp the side of the bumper by the fender and carefully detach the end of the bumper from its retaining clip. Repeat on opposite side. With the help of an assistant. The front bumper can now be removed by pulling the entire bumper/ grille assembly away from the front of the vehicle. Place Grille/ Bumper assembly face down on a soft surface. (Fig 6)											
The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to												

adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Fig 4											
8	Remove the plastic rivet located on the corners of the grille assembly securing it to the bumper. Discard clips. (Fig 7)										
9	Using a pair of pliers detach the 14 tabs that secure the grille assembly to the factory bumper. Detach the factory wiring harness clipped to the bumper/ grille assembly. Separate the grille assembly from the bumper. (Fig 8)										
10	Place the grille assembly face down. Trace a line along the edge of the inner grille assembly as shown. (Fig 9) Using a cutting wheel or saw carefully cut along the line traced (Fig 9A). Remove and discard inner grille assembly.										
Fig 7		Fig									
<i>Fig 9</i>			Fig 10 Fig 11								
11	Place the new grille inset into the open grille assembly from front in. Line up the mounting tabs to outer edge of the factory grille shell. Drill a 3/16 hole into the factory grille shell using the mounting hole as a pilot hole. Use locking pliers to keep the tab secured to the grille as you drill. (Fig 10)										
12	Secure the (8)screws to the grille assembly with the included screws and flat nuts. The top four (4) use the smaller #8 screws and flat nuts. The lower four (4) use the larger #10 screws and flat nuts. (Fig 11)										
13	Make sure the billet grille is centered and tighten the fasteners.										
14	Reinstall the plasti	c shroud with the f	fasteners removed in Step 2.								
15	Installation completed!!!										

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