

Part#	<b>GR07HFC25F/W</b>	Application	<b>For 2015-2019 GMC Sierra 2500 / 3500</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Flat nuts	8	#8
	2	Screws	10	#8 3/4 "	4	Grille mount tabs	2	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>Rear view</p> <p>Front view</p> <p>M4-15 Bolts M4 Nylon lock nuts</p>
2	You may need to remove the black plastic cover (at the bottom of OEM front bumper) from vehicle. This will allow access to the rear of the grille shell. Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed	
3	Using your 10mm socket and ratchet remove the four(4)10mm bolts securing the upper grille assembly to the radiator support	
4	Gently lift the top of grille assembly up while pulling back at the same time. Depress the four(4)release tabs located on the inside of the factory grille assembly with your flat head screwdriver. Firmly grasp the grille pulling away from the vehicle to remove it.	
5	Using a cutting wheel carefully cut away the center section of the grille assembly. Afterwards use a file or sandpaper to clean up any sharp or jagged edges.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
We are not responsible for any damage caused by the installation. Thank you for choosing our product!



# Grille Installation Instruction

Rev. 190401

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6	Flip grille face down and place billet grille into grille opening. Align the tabs to the inner grille shell. Carefully drill a 3/16" hole, use the pre drilled holes on the grille tabs as guides.		
7	Secure the grille assembly with the screws and U nuts. The grille mounting tabs have two sets of holes drilled due to variances between the Standard HD and Denali HD		
8	Installation completed!!!		

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