

Grille Installation Instruction

Rev. 190901

Part#	GR07HEJ12 F/W		Αμ	oplicat	For 19 1999 G	For 1994-1999 GMC Suburban Composite Plastic Lights/1994-1999 GMC Yukon Not For Denali/1994-1998 GMC C/K Pickup with Stacked Lights Main Upper						
		Item	Part Na	me	QTY	Description	Iten	n	Part Name	QTY	Description	
		1	Billets		8	Aluminum		Truss Socket Tapping Screws		4	10×1″	
		2	Hole Tabs		2		8	Tru	ss Head Tapping Screws	3	10×3/4″	
Parts L	ist	3	Nut		7	10#	9	Slo	Slotted Hex Head Tapping Screws		1/4" ×3/4"	
		4	# of billets		8		10	Allen Key		1		
		5	# of rivets		32		11	Wr	Wrench			
		6	# of tabs		4							
Install Notes: Overlay X Replacement V Drill V Cut V												
Step	Description							illustration				
1			he grille billet grille			e with parts		M4-15 M4 Nyl	Bolts on lock nuts		Front view Rear view	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.							3	Open the hood and remove the four truss socket tapping screws on top of the shell in the center of the grille opening.			
4	Remove four screws retaining each parking light. Unplug and remove lights.							5	Press down on the three retaining clips holding the bottom of the grille shell to the bumper filler (one in the center and one in each of the parking light cavities) and remove the grille shell.			
6	air	Carefully saw out the factory plastic grille (webbed air intake section) with a hacksaw blade and handle without cutting into the rim of the shell.						7	Center the grille in the prepped opening with the front edges of the horizontal bars flush with the backside of the chrome trim ring of the grille shell.			
8	tou	Mark and drill the shell where the three uprights touch the underside of the top of the shell and install screws.							Attach the two 2-hole tabs supplied in the installation kit to the bottom of the two outside uprights with the Slotted hex head tapping screws through the large hole in the tabs. Point the tabs toward the outside of the grille shell sitting inside the bottom lip. Drill 3/16" holes through the bottom of the shell and attach with the truss socket tapping screws.			

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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10	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.							
11	Reinstall the black plastic cover which was removed							
12	Installation completed!!!							

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