

PATENT PRODUCT

Grille Installation Instruction

Rev. 190301

Part#	GR07HEJ12 C/J/S	Ap

For 1994-1999 GMC Suburban Composite Plastic Lights/1994-plication1999 GMC Yukon Not For Denali/1994-1998 GMC C/K Pickupwith Stacked Lights Main Upper

		ltem	Part Nam	e QTY	Description	Item	Part Name	QTY	Description		
Parts Li	ict	1	Billet Grille	1	Stainless steel	4	Truss Socket Tapping Screws	4	10×3/4″		
Faits Li	151	2	Hole Tabs	2		5	Truss Head Tapping Screws	3	10×3/4″		
		3	Nut	7	10#	6	Slotted Hex Head Tapping Screws	2	1/4″ ×3/4″		
Install Notes: Overlay \times Replacement $$						\checkmark	Drill \checkmark Cut \checkmark				
Step	Description						illustration				
1	Identify the grille & hardware with parts list.										
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.							Open the hood and remove the four truss socket tapping screws on top of the shell in the center of the grille opening.			
4	Remove four screws retaining each parking light. Unplug and remove lights.					ht.	the grille shell to the bumper filler (Press down on the three retaining clips holding the bottom of the grille shell to the bumper filler (one in the center and one in each of the parking light cavities) and remove the grille shell.			
6	Carefully saw out the factory plastic grille (webbed air intake section) with a hacksaw blade and handle without cutting into the rim of the shell.							Center the grille in the prepped opening with the front edges of the horizontal bars flush with the backside of the chrome trim ring of the grille shell.			
8	Mark and drill the shell where the three uprights touch the underside of the top of the shell and install screws.						the bottom of the two outside uprig head tapping screws through the la the tabs toward the outside of the g bottom lip. Drill 3/16" holes through	Attach the two 2-hole tabs supplied in the installation kit to the bottom of the two outside uprights with the Slotted hex head tapping screws through the large hole in the tabs. Point the tabs toward the outside of the grille shell sitting inside the bottom lip. Drill 3/16" holes through the bottom of the shell and attach with the truss socket tapping screws.			
10	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.										
11	Reinstall the black plastic cover which was removed										
12	Installation completed!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!