



PATENT PRODUCT

Grille Installation Instruction

Rev. 191201

Part#	GR07HEJ10S	Application	1988-1993 GMC Sierra /1990-1993 GMC Suburban Composite Plastic Lights/1992-1993 GMC Yukon
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless Steel	3	Truss Head Tapping Screws	8	10# -3/4"
	2	U-Clip Nuts	8	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove 8 screws holding the factory grille shell in place (2 behind parking lights) and remove shell.	
3	Carefully remove factory grille from shell with hacksaw without cutting into grille shell rim.	
4	Sand shell rim smooth and mask outer edge for painting.	
5	Pre-fit grille to backside of shell (center support tabs will need to be trimmed so grille will lay flat in shell).	
6	Mark bottom of vertical bars where they touch bottom of grille shell.	
7	Notch grille shell in shape of vertical bars (approximately 1/2" deep) using side cutters.	
8	With grille properly positioned in shell, mark and drill six attachment holes.	
9	Center the grille in the opening and attach the four nuts of the grille to the plastic shroud. Attach the remaining four nuts with the factory grille screws.	
10	Once grille is checked for proper fit (shimming washers may be required), remove from shell and paint sanded area of shell satin black.	
11	Re-install grille in shell with Phillips screws provided and install grille in truck.	
12	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!