

PATENT PRODUCT Grille Installation Instruction

Rev. 141001

Part# GR07HEI73J Applic			ation	For 2014-207	15 GM	1500				
	ltem	Part N	lame	QTY	Description	ltem	Pa	rt Name	QTY	Description
Parts List	1	Billet Grille	e	1	Stainless steel	3	U-Clip		7	8#
	2	Brackets		7	1	4	Screw		7	8#×1 1/4"
nstall Note	es: Ov	verlay ×	Rej	olacem	ent 🗸 🛛	Drill	×	Cut 🗸		
Installation										
1. Identify the ist.	grille &	hardware v		pop clips	of by removing s along the top of tt screw driver (Fig	the radia			plastic r	radiator cover (Fig 2
Fig 3	e four	10mm bolts			underneath the ver					front of the vehicle
along the top			-ig 3).	of the fa middle a	nm bolts from the ctory grille, two ar area and two are lo adlamp (Fig 4).	e located	l in the	latches, these la	atches I pad to t	he metal lower
Fig 6	K	1			7			Fig.B		Fig.S
7. Now using orx bolts fron each front fer hold the fende	n the to nder-we	p and front II (Fig 6) the	edges of ese bolts	7mm bo wells (F	ack the fender trir It from the front of ig 7) located just d the forward torx	f both fro behind v	nt fender-	pad outward a	nd pull	e plastic bumper to the pad forward a umper top pad (Fig

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Application For 2014-2015 GMC Sierra 1500



10. Remove four 10mm bolts from along the bottom of the factory grill shell (Fig 10).



11. With a helper, pull up on the plastic plate along the top of the factory grille while pulling forward, the factory grille will pop loose along the top (Fig 11).



12. Remove the factory grill from the vehicle. Place the factory grill on a workbench, on the backside of the factory grill remove eleven 7mm bolts holding the plastic air vent to the grill (Fig 12).



13. Remove the plastic air vent. Now remove remove four 7mm bolts and unlatch sixteen plastic latches with a flat screwdriver (Fig 13).



14.Seperate the front and back halves of the factory grill (Fig 14).



15. Take the black plastic back section of the factory grill, you will need to cut out the center section. On the backside of the plastic use a cutting wheel and grinder to cut along the ridge around the opening highlighted white in (Fig 15 & 16).



16. Smooth the cut edge with the grinding wheel. The cut black section should look like (Fig 17) when finished.



17. Take the black plastic back section of the factory grill and the grille shell and reassemble them into one section , just the same way they were before you separated them. Take the seven extension brackets and install the u-nuts onto them as in (Fig 18). The u-nuts install onto the end of the extension bracket that has the elongated hole, push the u-nut all the way onto the bracket.



18.Place the seven brackets with the u-nuts installed on the black plastic on the back of the factory grille where the screw holes are located, four on the bottom and three along the top with the barb facing upward toward you (Fig 19 & 20) Place the black air vent seal onto the back of the factory grille keeping the brackets in place.

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Fig 21			Fig	22	No.	Fig 23
secure the ai grille, the bol	ir vent plastic to the ts from the factory n the holes in the l	e factory grille will	looking	at the front side, into the opening in the	insert the billet	21. Now take the seven screws from the parts bag, locate the small square tabs on the back of the billet grille with a small hole in the center. Insert the seven screws through the billet bars and the hole in the small tabs, the screws will insert into the unuts on the extension brackets (Fig 23). Tighten the screws.
install the cor onto the veh removal. Do	the bumper top npleted grille assem icle in the reverse not forget the fer eds to be Re inst	order of nder-well	23.Insta	allation completed!!!		

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