

<b>Part#</b>	G85622C&J&S	<b>Application</b>	For 2019-UP GMC Sierra 1500
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#3	Flat Nuts	7	#8
	#2	Screws	7	#8x 3/4"				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
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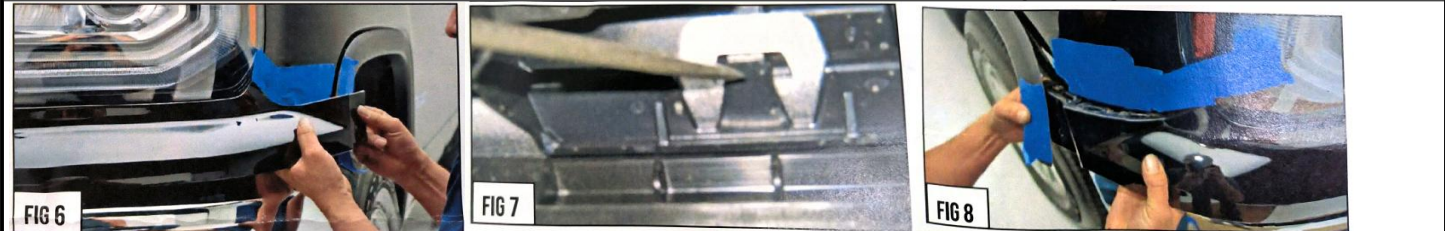
1	Identify the grille & hardware with parts list.	
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2	Remove the plastic core support cover shroud. There will be a number of Plastic "Push Rivets" that secure the cover. Remove and set aside for re-installation. Remove Cover and set aside, (Figs 1&2).	 
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3	Remove the factory hardware that secures the grille assembly to the top of the core support, (Fig 3). It is the time to loosen the vehicle wheel well fender trim. Start at the top middle, and working your way towards the very front of the fender trim where it meets the front bumper, use a tort bit to remove the screws. With the front half fender trim loose and pulled out of the way, (Fig 5). You can access the additional hardware that secures the plastic lower bumper valance. Remove these bolts and set aside all hardware for re-installation.(Figs 4-5).	
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4	Remove the vehicles fascia located directly above the front bumper, below the grille. Pull out the fascia away from where it meets the front fender. You will need to unfasten several tabs that underneath headlights, (Figs 6-8).	
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	<p>With the fascia removed you can now access several bolts at the bottom below the grille lip and above the vehicle bumper and also located (2) more at the lower corners. Remove all hardware that attaches the grille assembly to vehicle, <b>(Figs 9-10)</b>.</p>		
			
6	<p>Using both hands, remove the bottom corners of each side of the grille. This will release the grille from the vehicle and allow you to remove it from the core support, <b>(Fig 11)</b>.</p>		
7	<p>Flip the grille assembly over and place on a flat cushioned surface or foam pad.</p>		
8	<p>From the grille backside, locate and mark the cutting path using a paint pen as shown in <b>Fig 12</b>.</p>		
9	<p>Place the grille on a protected work surface and begin the cutting process to remove the factory grille black plastic pattern.</p>		
10	<p>From the grilles backside, using a cutoff wheel or similar, carefully cut along the marked line, <b>(Fig 13)</b>.  <b>Make sure not to cut into the chrome trim on the opposite side of the tool path.</b></p>		
11	<p>Remove the factory insert form the grille as shown in Fig 14.</p>		

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<b>12</b>	<p>Deburr and remove sharp edges along the perimeter of the grille opening. <b>(Figs 15-16).</b></p>	 <p><b>FIG 15</b></p>	 <p><b>FIG 16</b></p>
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<b>13</b>	<p>Using a clamp. Fix the Billet Grille into the opening. The front facing surface of the grille should be close to flush with the front of the OEM grille surface. <b>(Figs 17-18).</b></p>
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 <p><b>FIG 17</b></p>	 <p><b>FIG 18</b></p>	<p>Figures for reference only!</p>
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<b>14</b>	<p>Once satisfied with the alignment and fitment and with the grille insert positioning, drill a 1/8" hole for each of the prefixed grille mounting tabs. <b>(Figs 19-20)</b></p>
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 <p><b>FIG 19</b></p>	 <p><b>FIG 20</b></p>	 <p><b>FIG 21</b></p>
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<b>15</b>	<p>Install the provided #8 Screws into each hole drilled. Slide on flat nut and tighten down. <b>(Fig 21)</b></p>
<b>16</b>	<p>Reinstall the grille assembly to the vehicle in the reverse order it was removed.</p>
<b>17</b>	<p>Installation completed!!!</p>

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