

Part#	G85620C&J&S	Application	For 2015-2020 GMC Canyon				
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless Steel	3	Clip nuts	8	#8
	2	Screws	8	#8 3/4 "				

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
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1	Identify the grille & hardware with parts list.	
2	Remove the vehicle's front bumper fascia. Start under the nose of the vehicle. Remove (6) screws to loosen exterior bottom bumper fascia component. <b>(Figs 1-3)</b>	



3	Remove 10 screws to loosen and remove wheel well fender liner. In the front wheel well peel back the fender liner to access the (3) 7mm bolts that fix lower bumper to front fender. Bolts can be located inside and behind fender liner. Loosen and remove nuts. Disconnect plugs to fog lights for both driver and passenger sides of vehicle. <b>(Figs 4-7)</b>	
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4	Remove (2) bolts located in lower bumper opening behind and underneath. These may be tricky to find so grab a flash light and locate them way up deep inside a small dark plastic shell with hole for your 10 mm socket, long extension, and swivel.	
5	Remove (6) screws across the top that hangs and secures upper grille shroud. <b>(Figs 8-9)</b>	



The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

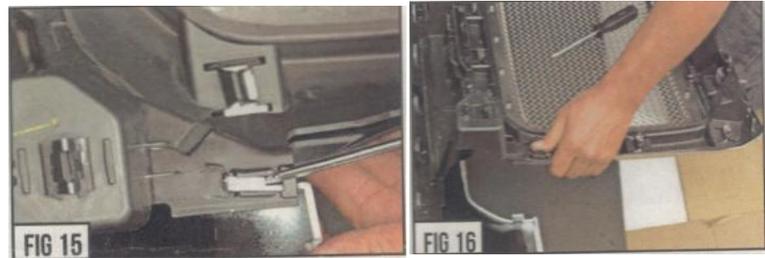
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6 For this next step, it may be advised to enlist a friend to help pull and remove the front bumper fascia from the rest of the vehicle. You will need to firmly pop free the tabs near the headlights that secure the front fascia to the fenders. It should now be loose and easily free to remove from nose of vehicle. **(Fig 10)**

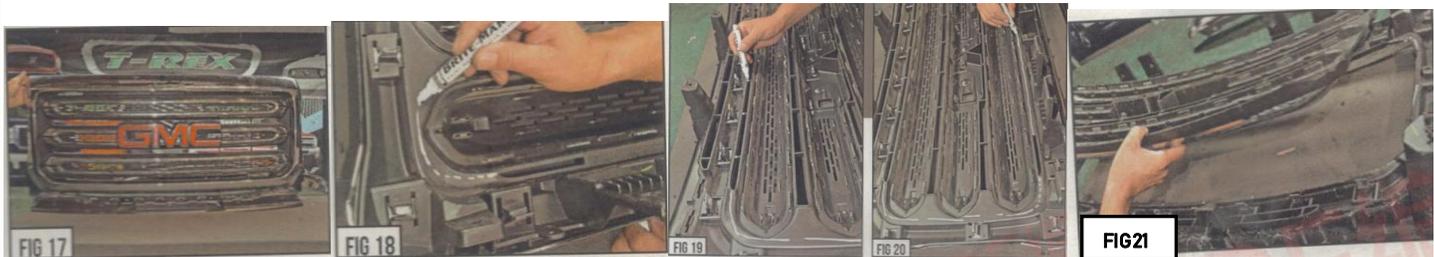
7 With the front fascia assembly removed and set down on a flat cushioned surface, use a flat head screwdriver and carefully pry in to release plastic tabs that holds the grille in place and secured to the front bumper fascia. **(Figs 11-14)**



8 Finally, to free the middle OEM grille piece from the complete bumper fascia, locate the snap clip on each side of the corner and pry the tab loose. The middle grille piece should now be free, Take the front fascia and set aside for assembly. **(Figs 15-16)**



9 Take the middle grille piece and prepare to cut out the middle grille pattern from the center grille component. You will need to leave the chrome shell outer edge intact with a decent amount of plastic material left over inside from the shell. **(Fig 17)** Make a cut line with a marker from the back side. Verify that you are leaving a decent amount of plastic material left over inside from the shell, and that the chrome shell outer edge will be intact and untouched. **(Fig 18)**. Continue your cut line along the lower edge where you see 6 gaps and 6 connecting points, and top edge. **(Figs 19-20)**. **Cut Free the center pattern from the middle grille piece component. (Fig 21).**



10 Clean up the plastic cut debris with a sanding pad. With the new T-rex Grille insert aligned and fitted nicely inside the OEM Grille Shell, pinch the T-Rex grille mounting tabs with clamps to secure the grille fitment and position. Inspect component for visual alignment and also appropriate fitting grille depth inside shell. Drill holes according to mounting tabs of the grille with an 1/8<sup>th</sup> drill bit. **(Fig 22).**



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# Grille Installation Instruction

Rev. 20230101

Part#	G85620C&J&S	Application	For 2015-2020 GMC Canyon
11	Insert (8) #8 Screws into all mounting tabs, and tighten grille insert to OEM grille shell.		
12	Reverse the process of grille shell removal & separation from the front bumper fascia to reinstall vehicle components.		
13	Installation completed!		

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