



Grille Installation Instruction

Rev. 181201

Part#	GR07HED85A/H	Application	For 1996-2002 GMC Savana (Only fit vehicles with chrome ring around grille shell)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Screws	2	8# x 1"
	2	U-Clip Nuts	2	8#	4	Screws	4	8# X 3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the grille shell from the vehicle. Save and set aside all hardware you will need them to re-install the grille shell.	
3	Center the factory grille into the opening. Slide the U clips (it used as a nut) onto the side of the plastic and secure it from the side. Then secure the others screws, it may be necessary to mark and drill a pilot hole in the lower plastic of the shell before the install. Now thread the screws into the holes and tube welded the rear of the grille (The diameter of the tube is smaller than the screw's).	
4	Make sure the billet grille is centered and tighten the fasteners, but do not over-tight.	
5	Reinstall the grill shell which was removed in step 2.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!