

## **PATENT PRODUCT** Grille Installation Instruction

Rev. 180601

| Part# GR07HED74S Application For 2004-2012 GMC Canyon  |   |                 |           |            |           |  |              |           |     |                 |  |
|--|---|-----------------|-----------|------------|-----------|--|--------------|-----------|-----|-----------------|--|
|  | I   | tem             | Part      | Name       | QTY       | Description  | ltem         | Part Name | QTY | Description     |  |
| Parts Li   | ist   | 1               | Billet 0  | Grille     | 1         | Stainless steel  | 3            | Lock nut  | 8   | 1/4 // Kep Nuts |  |
|  |   | 2               | L Brac    | kets       | 4         |  | 4            | Hex Bolt  | 3   | 1 /4"-20 x 3/4" |  |
| Install Notes: Overlay $\times$ Replacement $\checkmark$ Drill $\checkmark$ Cut $\checkmark$ |   |                 |           |            |           |  |              |           |     |                 |  |
| Step   | Description   |                 |           |            |           |  | illustration |           |     |                 |  |
| 1  | Identify the grille & hardware with parts list.   |                 |           |            |           |  |              |           |     |                 |  |
| 2  | Remove factory grill shell from the truck.  |                 |           |            |           |  |              |           |     |                 |  |
| 3  | cente   | r sect<br>c abo | tion of g | grill leav | /ing app  | carefully cut out<br>roximately 1/8"of<br>dge of the black |              |           |     |                 |  |
| 4  | Sand<br>factor  |                 |           | ge dowr    | n flush t | o the lip in the   | 4            |           |     |                 |  |
| 5  | Center grill behind opening from back side of the grille shell. Attach (4) L brackets onto the weld tab on the rear of the billet grille. |                 |           |            |           |  |              |           |     |                 |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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|-------|--|--|-------------------------------------|----------------------------|--|--|--|
| Step  |  | Description  |                                     | illustration               |  |  |  |
| 6     | Using the two (2) b<br>measuring 1 ", at<br>grill shell attachme<br>You will need to dr<br>the brackets to the | ttach your billet gri<br>ent posts at the bot<br>rill two (2)1 /4 "hol | ll to the factory tom of the grill. | Drill hole on grille shell |  |  |  |
| 7     | Use the other two (<br>the top of the grill s<br>1/4"holes to attach   | shell. You will need   | to drill two (2)                    |                            |  |  |  |
| 8     | Make sure that the<br>against the grill she<br>and adjust it so tha  | ell; if it is not, loose   |                                     |                            |  |  |  |
| 9     | Reinstall grill shell on vehicle usina factory hardware.   |  |                                     |                            |  |  |  |
| 10    | Installation comple  | ited!!!  |                                     |                            |  |  |  |

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