



PATENT PRODUCT


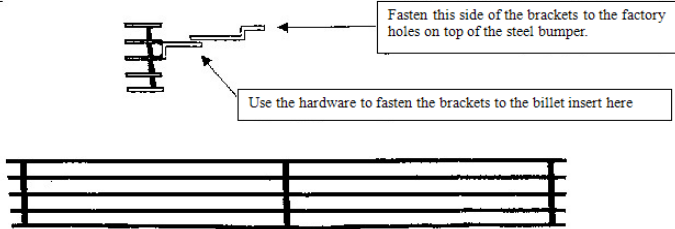
Grille Installation Instruction

Rev. 190501

Part#	GR07HED72 C/J/S	Application	<p>For 2003-2006 GMC Sierra 1500 Center Airdam -1 PC Cover 2 Holes/2003-2006 GMC Sierra 1500 HD Center Airdam -1 PC Cover 2 Holes/2003-2004 GMC Sierra 2500 Center Airdam -1 PC Cover 2 Holes/2007-2007 GMC Sierra 1500 HD Classic Style/ Center Airdam -1 PC Cover 2 Holes/2003-2006 GMC Sierra 2500 HD Center Airdam -1 PC Cover 2 Holes/2003-2006 GMC Sierra 3500 Center Airdam -1 PC Cover 2 Holes/2007-2007 GMC Sierra 1500 Classic Style/ Center Airdam -1 PC Cover 2 Holes/2007-2007 GMC Sierra 2500 HD Classic Style/ Center Airdam -1 PC Cover 2 Holes/2007-2007 GMC Sierra 3500 Classic Style/ Center Airdam -1 PC Cover 2 Holes</p>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Hex Bolts	4	1/4" -20x3/4"
	2	"Z" Bracket Tabs	2		5	Lock Washers	4	1/4"
	3	Flat Washers	4	1/4"	6	Nuts	4	1/4" -20

Install Notes:
 Overlay
 Replacement
 Drill
 Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Fasten this side of the brackets to the factory holes on top of the steel bumper. Use the hardware to fasten the brackets to the billet insert here	
4	Secure billet grille using the nuts from the back side of the OEM grille shell.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!