



# PATENT PRODUCT



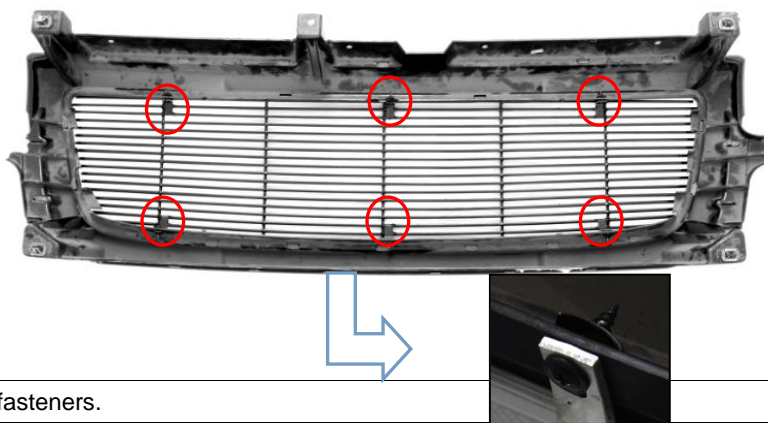


## Grille Installation Instruction

Rev. 180601

<b>Part#</b>	GR07HEC71C/J	<b>Application</b>	For 2003-2006 GMC Sierra 1500/1500HD/2500HD/3500 Not For Denali / 2003-2004 GMC Sierra 2500 Not For Denali / 2007 GMC Sierra 1500/1500HD/2500HD/3500 Not For Denali/ Classic Model
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Flat Nut	6	8#
	2	Phillips Screw	6	8#x3/4"				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Set grille shell face down on a soft surface and cut out grille with a hacksaw. Do not cut heat seal tabs that hold the grille shell together. Sand nubs flush to backside of grille shell	
4	Center billet grille in backside of grille shell.	
5	Mark and drill (6) 1/4" holes in grille shell. Attach with the #8 Phillips screws and flat nuts .	
6	Make sure the billet grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
We are not responsible for any damage caused by the installation. Thank you for choosing our product!