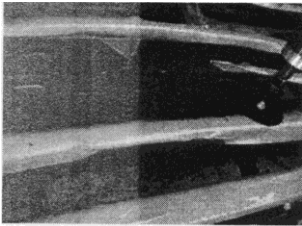



Part#	GR07HEB64S	Application	07-11GMC Sierra 1500 Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Bolt	2	10-24x1"	5	Speed Clip	2	8#
	2	Stud	3	6-32x1 1/2"	6	A Bracket	2	/
	3	Lock Nut	2	10-24	7	B Bracket	3	/
	4	Screw	2	8x3/4"	8	Lock Nut	3	6-32

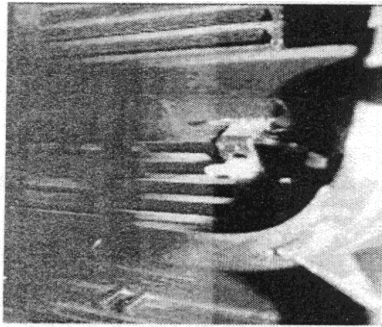
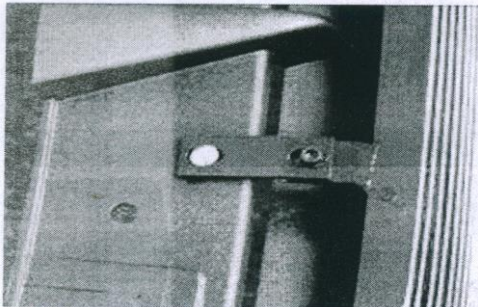
Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Remove the plastic filler panel that covers the area between the grille shell and the core support. Save all hardwares as it will be reused later.	
3	Remove the all of the bolts and clips that hold the upper portion of the grille shell in place and save all hardwares as it will be reused later. Remove the top portion of the bumper where the grille shell is attached then remove the grille shell from the vehicle.	
4	Tape off the face of the factory grille shell to prevent scratching during the cutting process.	
5	Remove the GMC logo from the factory grille shell by unclipping it from the backside.	
6	Using a die grinder cut the area where the GMC logo attached to the factory grille shell flat with the horizontal bars of the grille shell, this will remove the mounting clip behind the G but leave the clip behind the C.	
7	Using a file smooth out the rough edges that were left after cutting. It may be necessary to file the ends down so that they are flush with the face of the grille.	
8	Install the fully threaded studs into the threaded tabs located on the backside of the billet grille.	
9	Center the billet grille into factory grille shell.	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR07HEB64S	Application	07-11GMC Sierra 1500 Main Upper
10	Place the B brackets over the studs and hold in place using the lock nuts.		
11	Loosely attach the A brackets to the upper tabs on the billet grille using the bolts and lock nuts.	N/A	
12	Re- center the billet grille and line up the upper A brackets with the factory grille shell then mark and drill the mounting holes.	N/A	
13	Attach the upper A brackets to the vehicle using the 8# screws and speed clips		
14	Make sure that the billet grille is centered to your liking and secure all hardware.	N/A	
15	Re-attach the grille shell and bumper pad to the vehicle using the hardware save from step 3	N/A	
16	Reinstall the plastic filler using the hardware that was saved from step 2		
17	Installation completed!!!	N/A	

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