



Grille Installation Instruction

Rev. 190501

Part#	GR07FHC30S	Application	For 2001-2009 GMC Envoy
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Studs	4	
	2	Brackets	2		4	Nylon Lock Nuts	4	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Open the hood and remove the grille shell from the vehicle.	
3	Take out the factory billet grille and hardware from the package. You must be care of doing this for protect the surface of the factory grille. Because the surface is polished.	
4	Center the factory grille into the opening and thread the studs into the nuts welded to the back of the stainless insert. Secure the grille using the brackets and nylon nuts from the rear, but do not tighten.	
5	Be sure all the factory grille is centered, tighten all the hardware but do not over-tighten.	
6	Re-install the grille shell.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!