



PATENT PRODUCT


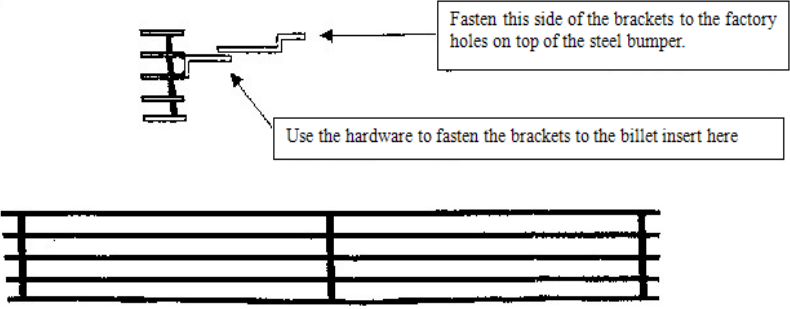
Grille Installation Instruction

Rev. 200801

Part#	GR07FGI26J	<i>Application</i>	2003-2006 GMC Sierra 1500 Not For Denali With Logo Show/2003-2006 GMC Sierra 3500 Not For Denali With Logo Show/2003-2006 GMC Sierra 1500 HD Not For Denali With Logo Show/2003-2006 GMC Sierra 2500 HD Not For Denali With Logo Show/2003-2004 GMC Sierra 2500 Not For Denali With Logo Show/2007 GMC Sierra 1500 Classic Style Not For Denali With Logo Show/2007 GMC Sierra 2500 HD Classic Style Not For Denali With Logo Show/2007 GMC Sierra 3500 Classic Style Not For Denali With Logo Show/2007 GMC Sierra 1500 HD Classic Style Not For Denali With Logo Show
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	6	Screws	4	8# × 1.5 "
	2	Lock Nuts	4	8#	7	J- Tab	4	
	3	Screw	4	8#×1"	8	Hex Bolts	4	1/4" -20×3/4 "
	4	"Z" Bracket Tabs	2		9	Lock Washers	4	1/4"
	5	Flat Washers	4	1/4"	10	Nuts	4	1/4" -20

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood, remove plastic rivets and bolts. Remove the fan shroud cover. Make sure the hand can reach the real of the OEM grille shell.	 <p style="color: red; font-size: small;">Fan shroud cover</p> <p style="color: red; font-size: small;">OEM grille shell</p>
3	Start with the upper piece. Overlay the billet on the OEM shell.	
4	Fasten the billet grille on the OEM shell with screws, flat tabs and lock nuts ,	
5	Make sure the billet grille is in the center of the OEM shell, and then tighten all bolts.	
6	Continue to the middle piece. Fasten this side of the brackets to the factory holes on top of the steel bumper. Use the hardware to fasten the brackets to the billet insert here	 <p style="font-size: x-small;">Fasten this side of the brackets to the factory holes on top of the steel bumper.</p> <p style="font-size: x-small;">Use the hardware to fasten the brackets to the billet insert here</p>

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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7	Secure billet grille using the nuts from the back side of the OEM grille shell. Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
8	Move on to the lower piece. Center the billet insert in bumper opening. Note the tabs welded to each end of the billet insert. Mark and drill 1/16" holes onto the front bumper cover according to the holes location on the welded tab.	
9	Align the insert to the holes drilled on the front bumper cover. Secure the insert to the front bumper using the screws provided.	
10	Reinstall the black plastic cover which was removed on step 2. (If present, reinstall the license plate too)	
11	Installation completed!!!	

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