

Part#	GR07FGI26A	For 2007-2007 GMC Sierra 1500 /1500 HD /2500HD3500/ Classic Style/ 2003-2006 GMC Sierra 1500/1500 HD / 2500 HD /3500/ 2003-2004 GMC Sierra 2500 Not For Denali With Logo Show
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Aluminum	6	Screw	4	8#×1"
	2	Powder Coated Brackets	3		7	Hex Bolts	4	1/4"-20×3/4"
	3	Button Head Screws	3	1/4"-20×2 1/2"	8	Nuts	4	1/4"-20
	4	Nylon Lock Nuts	3	1/4"-20	9	Flat Washers	4	1/4"
	5	"Z" Bracket Tabs	2		10	Lock Washers	4	1/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
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1 Identify the grille & hardware with parts list.

2 Remove the black plastic cover (at the bottom of OEM front panel) from vehicle. This will allow access to the rear of the front bumper opening. (If present , remove the license plate too)

3 Start with the upper section. Open the hood, remove plastic rivets and bolts. Remove the fan shroud cover. Make sure the hand can reach the rear of the OEM grille shell.

Fan shroud cover
OEM grille shell

4 Overlay the billet on the OEM shell. Fasten the billet grille on the OEM shell with bolts, brackets and nuts.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	Move on to the middle section. Attach the brackets to the billet insert using the hardware provided. Do not tighten the hardware at this time.	
6	Center the billet insert behind the bumper opening. The insert is long enough to cover both openings in the bumper. Align the mounting clips to the factory holes on top of the bumper. Fasten them using the hardware provided. Make sure the insert is centered and then tighten the fasteners.	
7	Continue to the lower section. Center the billet insert in bumper opening. Note the tabs welded to each end of the billet insert. Mark and drill 1/16"holes onto the front bumper cover according to the holes location on the welded tab.	
8	Align the insert to the holes drilled on the front bumper cover. Secure the insert to the front bumper using the screws provided.	
9	Reinstall the black plastic cover which was removed on step 2. (If present, reinstall the license plate too)	
10	Installation completed!!!	

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