



PATENT PRODUCT

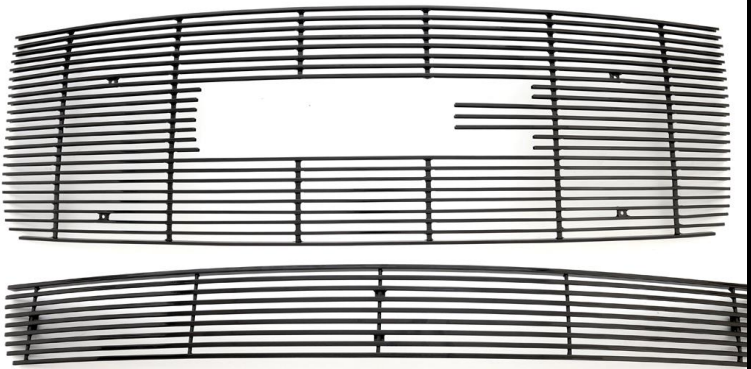
Grille Installation Instruction

Rev. 200801

| | | | |
|--------------|------------|--------------------|---|
| Part# | GR07FGH61C | <i>Application</i> | 2007-2012 GMC Sierra 1500 New Body |
|--------------|------------|--------------------|---|

| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|---------------|-----|-----------------|------|------------------------------------|-----|-------------|
| | 1 | Billet Grille | 2 | Stainless steel | 4 | U- Clip Nuts | 8 | |
| | 2 | Two-hole Tabs | 2 | | 5 | Truss Head Tapping Screws | 4 | 8#×3" |
| | 3 | Screws | 4 | 8#×3" | 6 | Powder Coated Brackets | 2 | |
| | | | | | 7 | Powder Coated Double Punch Bracket | 1 | |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|--|---|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. | |
| 3 | Start with the upper piece. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. | |
| 4 | Place a U-clip nut over each of the holes on the two-hole flat tabs. Secure billet grille using the nuts from the back side of the OEM grille shell. | |
| 5 | Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten. | |
| 6 | Continue to the lower piece. Center the billet grille into the bumper opening and mark and drill the mounting holes. | |
| 7 | Install the fully threaded studs into the threaded tabs on the backside of the billet grille. Re-center the billet grille into the opening with the studs going through the mounting holes drilled | |
| 8 | Place the single hole powder coated brackets over the 2 outer studs and hold in place using the k-lock nuts. | |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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| 9 | Place the powder coated double punch brackets over the fully threaded studs in the center of the billet grille and hold in place using the k-lock nuts. | | |
| 10 | Make sure the billet grille is centered and tighten the fasteners. | | |
| 11 | Reinstall the black plastic cover which was removed in step 2. | | |
| 12 | Installation completed!!! | | |

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