



PATENT PRODUCT



Grille Installation Instruction

Rev. 200801

Part#	GR07FGG96C	Application	2003-2004 GMC Sierra 2500 Without Logo Show/2003-2006 GMC Sierra 1500/1500HD/2500HD/3500 Without Logo Show/2007-2007 GMC Sierra 1500/1500HD/2500HD/3500 Without Logo Show
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	6	Screws	4	8# × 1.5 "
	2	U- Nuts	4	8#	7	J-Tabs	4	
	3	"Z" Bracket Tabs	2		8	Lock Washers	4	1/4 "
	4	Flat Washers	4	1/4 "	9	Nuts	4	1/4 " -20
	5	Hex Bolts	4	1/4 " -20×3/4 "	10	Screw	4	8#×1"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood, remove plastic rivets and bolts. Remove the fan shroud cover. Make sure the hand can reach the rear of the OEM grille shell.	 <p style="text-align: right; margin-right: 20px;">Fan shroud cover OEM grille shell</p> <p style="text-align: center;">Figure 1</p>
3	Start with the upper section. Overlay the billet on the OEM shell.	
4	Fasten the billet grille on the OEM shell with screws, flat tabs and lock nuts.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	Make sure the billet grille is in the center of the OEM shell, and then tighten all bolts.	
6	Continue to the middle section. Fasten this side of the brackets to the factory holes on top of the steel bumper. Use the hardware to fasten the brackets to the billet insert here	<p>Fasten this side of the brackets to the factory holes on top of the steel bumper.</p> <p>Use the hardware to fasten the brackets to the billet insert here</p>
7	Secure billet grille using the nuts from the back side of the OEM grille shell. Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
8	Move on to the lower section. Center the billet insert in bumper opening. Note the tabs welded to each end of the billet insert. Mark and drill 1/16"holes onto the front bumper cover according to the holes location on the welded tab.	<p>Welded tab (with holes)</p>
9	Align the insert to the holes drilled on the front bumper cover. Secure the insert to the front bumper using the screws provided.	
10	Reinstall the black plastic cover which was removed in step 2. (If present, reinstall the license plate too)	
11	Installation completed!!!	<p>The photo shows the front of a silver GMC Sierra truck with the new billet grille installed. A red box highlights the grille area.</p>

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