



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 200801

<b>Part#</b>	GR07FGG43S	<i>Application</i>	<b>For 2007-2013 GMC Sierra 1500 New Body/2007-2010 GMC Sierra Denali New Body</b>
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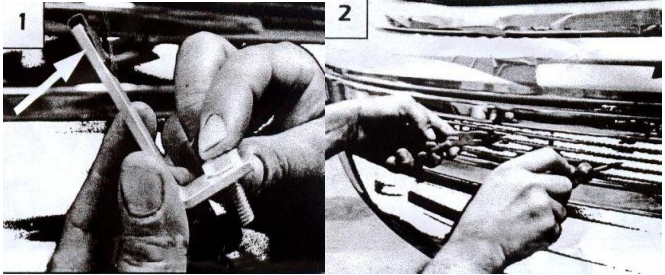
<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	8	Truss Head Tapping Screws	4	8# × 3"
	2	Two-hole Tabs	2	8#	9	U- Clip Nuts	10	8#
	3	Screws	4	8#×3"	10	Powder Coated Brackets	2	
	4	L Brackets	2		11	Powder Coated Double Punch Bracket	1	
	5	Bolts	2	1/4-20	12	Screws (#6 Head)	2	#8×1 1/4"
	6	Flat Washers	2	1/4"	13	Nuts	2	1/4"
	7	Lock Washers	2	1/4"				

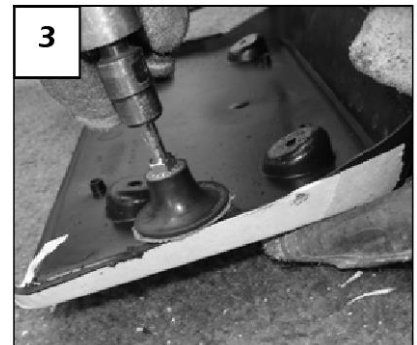
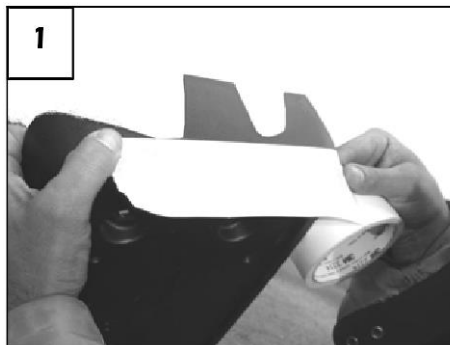
**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the upper section. Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Place one screw through each of the welded tabs on the billet grille.	
4	Place a U-clip nut over each of the holes on the two-hole flat tabs.	
5	Place a tab behind the grille shell in line with where the screw comes through. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.		
7	Reinstall the black plastic cover which was removed in step 2.		
8	<p>Move to the middle section. From under side of vehicle; remove the four push in plastic fasteners holding the splash guard. Next remove the (2) plastic fasteners and the plastic sleeves between the holes you will use to mount your new bracket. Install a #8 U-Nut onto the smaller hole in the 'L' brackets (1-arrow). Insert a 1/4-20 bolt through the other end of the L brackets. Install the brackets in the factory holes (aligned with the mounting holes on the billet). From under the vehicle; install a 1/4" flat washer, lock washer and 1/4-20 nut on each bolt (do not tighten hardware at this time).</p>		
9	Secure billet grille using the bolts and washers from the back side of the OEM grille shell.		
10	Make sure the billet grille is centered and tighten the fasteners.		
11	Continue to the lower section. Use a screw driver to remove the license plate. The factory license plate mount is held to the bumper air dam by four aluminum rivets. Drill the rivets out with 3/16" drill. Remove and retain to re-install the license plate. Use a 19mm (or 3/4") socket to remove the factory tow hooks.		
12	Test fit the grille into the bumper opening. The grille has two brackets welded to the back; use the hole in the brackets as a guide to mark the holes onto the airdam. Drill two 3/16" holes at each mark. Re-center the grille. Insert a 2" screw into each hole; from behind the airdam, secure each screw using the #10 K-lock nuts.		
13	The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (1). Use a die grinder to remove the excess material from the license plate mount (2). The last picture shows a profile view of the license mount after your cuts (3).		



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14	Install the screws into the tabs on the front of the billet grille. Re-center the billet grille into the opening with the screws going through the mounting holes drilled.		
15	Place the single hole powder coated brackets over the 2 outer studs and hold in place using the U-Clip nuts.		
16	Place the powder coated double punch brackets over the fully threaded studs in the center of the billet grille and hold in place using the U-Clip nuts .		
17	Make sure the billet grille is centered and tighten the fasteners.		
18	Re-center the billet grille and secure all hardware. Reinstall the black plastic cover.		
19	Installation completed!!!		

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