



PATENT PRODUCT


Grille Installation Instruction

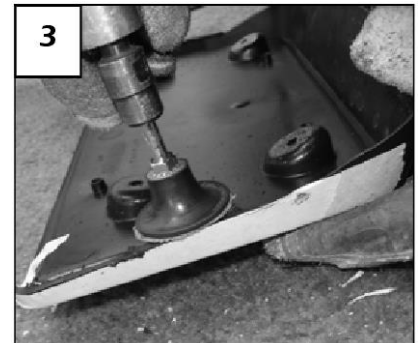
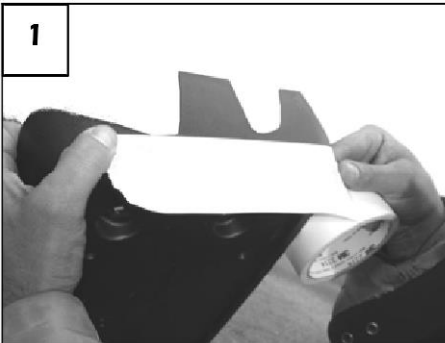
Rev. 190101

Part#	GR07FFD95 C/S/J	<i>Application</i>	For 2007-2013 GMC Sierra 1500 /2007-2010 GMC Sierra 2500 HD /2007-2010 GMC Sierra 3500 HD /2007-2013 GMC Sierra 1500 Denali			
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Powder Coated Brackets	2	
	2	Screws	4	8#x3"	5	Powder Coated Double Punch Bracket	1	
	3	U- Clip Nuts	4	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Use a screw driver to remove the license plate. The factory license plate mount is held to the bumper air dam by four aluminum rivets. Drill the rivets out with 3/16" drill. Remove and retain to re-install the license plate. Use a 19mm (or 3/4") socket to remove the factory tow hooks.	
3	Test fit the grille into the bumper opening. The grille has two brackets welded to the back; use the hole in the brackets as a guide to mark the holes onto the airdam. Drill two 3/16" holes at each mark. Re-center the grille. Insert a 2" screw into each hole; from behind the airdam, secure each screw using the #10 K-lock nuts.	
4	The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (1). Use a die grinder to remove the excess material from the license plate mount (2). The last picture shows a profile view of the license mount after your cuts (3).	



5	Install the screws into the tabs on the front of the billet grille. Re-center the billet grille into the opening with the screws going through the mounting holes drilled .
6	Place the single hole powder coated brackets over the 2 outer studs and hold in place using the U-Clip nuts.
7	Place the powder coated double punch brackets over the fully threaded studs in the center of the billet grille and hold in place using the U-Clip nuts .
8	Make sure the billet grille is centered and tighten the fasteners.
9	Re-center the billet grille and secure all hardware.
10	Installation completed!!!

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!