

Grille Installation Instruction

Rev. 190101

Part#	G	R07F	FFC26	T/U A	pplicat	tion	For 20	2015-2018 GMC Sierra 2500 / 3500						
		Item	n Part Name		QTY	Descriptio		Item	Part Name		QTY	Description		
		1	Billet Grille		1	Aluminum		5	Mounting bracket hooks			2		
Parts L	ist	2	Studs		4	6-32X 1 "		6	Self drilling screw		2	#8 3/4 "		
		3	Flange Nuts		4	6-32		7	Flat nut			2	#8	
		4	Plastic Washers		4 6#									
Install N	Note	s: Ov	erlay	√ R	eplace	ment	×	Drill	√	Cut	×			
Step	Description							illustration						
1	Identify the grille & hardware with parts list.													
2	Optional (for vehicles with black plastic cover under hood), pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.													
3	Attach the two U Nuts to each side of the mounting brackets.													
4	Place the bracket on the inside of the bumper opening. Drill a 3/16 " hole through the plastic using the bracket as a guide. Secure on the back of the plastic with the flat nut and screw bract into place with the #8 screws.								Description of the second of t					
5		Thread a stud in each nut welded to the grille. Hold the grille against the OEM grille shell, secure grille using the plastic washers and flange nuts from the back side of the OEM grille shell.												
6	Ма	ke sure	e the grill	le is cente	ered and	l tighter	n the fas	eners.						
7	Rei	nstall t	he black	plastic co	over whi	ch was	remove	d in step	2.					
8	Inst	allatio	n comple	eted!!!										

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!