

Part#	GR07FFC26F/W	Application	For 2015-2018 GMC Sierra 2500 / 3500					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	5	Mounting bracket hooks	2	
	2	Studs	4	6-32X 1"	6	Self drilling screw	2	#8 3/4 "
	3	Flange Nuts	4	6-32	7	Flat nut	2	#8
	4	Plastic Washers	4	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>(9) M4-15 Bolts (9) M4 Nylon lock nuts</p>
2	Optional (for vehicles with black plastic cover under hood), pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Attach the two U Nuts to each side of the mounting brackets.(Fig 1)	<p>Fig 1 Fig 2</p>
4	Place the bracket on the inside of the bumper opening. Drill a 3/16 " hole through the plastic using the bracket as a guide. Secure on the back of the plastic with the flat nut and screw bract into place with the #8 screws.(Fig 2)	
5	Thread a stud in each nut welded to the grille. Hold the grille against the OEM grille shell, secure grille using the plastic washers and flange nuts from the back side of the OEM grille shell.	
6	Make sure the grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!