



PATENT PRODUCT


Grille Installation Instruction

Rev. 150116

Part#	GR07FEG73J	<i>Application</i>	For 02~05 GMC Somona – Logo Shows
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Bolt	4	6-32×1.5"
	2	Flat Tabs	4		5	Nylon Lock Nuts	4	6-32
	3	washers	4	6#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Place the billet in the factory bumper opening. Insert a screw in each bracket welded to the rear of the billet grille. Install a bracket so the bent edges face forward. These brackets wrap around the factory plastic cross bar and hold the billet in place.	
3	Center the billet grille into the opening of the factory grille shell..Be sure the bolts are through the OEM grille shell.	
4	Secure the billet grille to the vehicle using the Nylon Lock Nuts.	
5	Make sure the billet grille is centered and tighten the fasteners.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!