



Grille Installation Instruction

Rev. 200701

Part#	GR07FED76C	Application	For 03~06 GMC Savana - Bolton Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Tapping Screws	4	8#×3"
	2	Tabs	4		4	U-Nuts	4	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove plastic filler panel at the top of stock grille and set fasteners aside. Remove grille shell from the truck by first removing the bolt at the top center for the grille. There are four (4) turn fasteners (one at each corner top & bottom) that release by turning counterclockwise. Pull straight out on the ends of the grille (between the headlight and turn signal assembly) to remove from the vehicle. Set the grille on a soft working surface of tape the front of the grille as to protect from scratching.	
3	Attach the four 10-24×3" studs to the backside of the billet grille and then carefully fit the billet grille on to the grille shell.	
4	Once the billet inserts have been centered to your liking you then attach the black tabs to the studs that come through the backside of the grille shell and secure with the 10-24 kep nuts provided.	
5	Once the inserts have been firmly secured, reattach the grille shell with your new overlay billet grille back on to the vehicle.	
6	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!