




# Grille Installation Instruction

Rev. 150116

Part#	GR07FEC48A	Application	01~07 GMC Envoy Low Bumper ( Not for Envoy Denali)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Head Screws	3	6-32 × 1 "
	2	Flat Washers	3	6#	4	Nylon Lock Nuts	3	6-32

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	N/A
4	Mark or scribe where the holes in the insert mounts are on the bumper. Drill a 1/8" hole at each mark. Align the billet with the holes and fasten with hardware provided. Make sure all the screws are tight.	N/A
5	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!