




Grille Installation Instruction

Rev. 180301

Part#	GR07FEC30A/H	Application	For 2001-2009 GMC Envoy
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Head Screws	4	6-32×2"
2	Clip Nuts	4	6#					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Remove the GMC logo from the grille shell.	
4	Remove screws from installation kit, and place one screw through each of the four welded tabs of the billet grille.	
5	Place a clip nut on the end of each of the screws that were just installed in the grille. Set billet grille on top of factory grille, be sure to place it in the center of the shell.	
6	Tighten each of the four screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!