
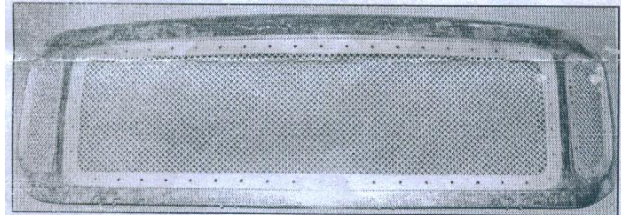
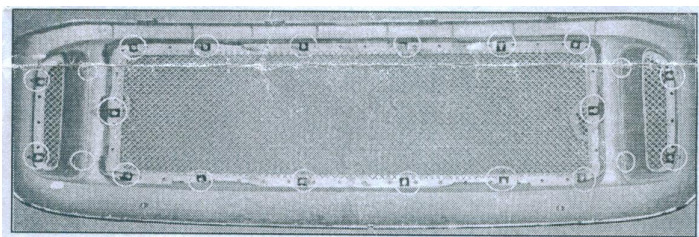


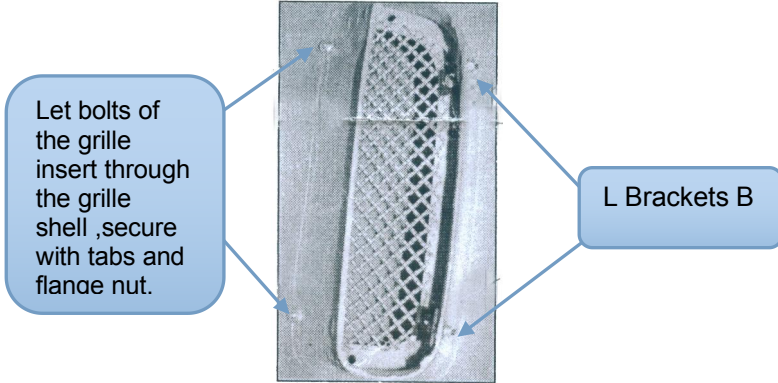
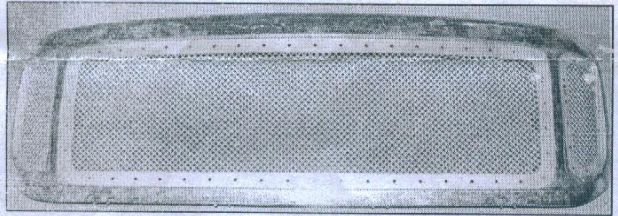
Part#	GR06LEJ86H	Application	2000-2004 Ford Excursion F-250/350/450/550 Main Upper
-------	------------	-------------	---

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	3	Stainless steel	4	L Brackets A	14	/
	2	Bolt	22	10-24×1/2"	5	L Brackets B	4	/
	3	Flange Nut	44	10-24	6	Tabs	4	/

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Optional: Using factory instruction, remove the entire front grille shell .	
4	Secure the L Brackets to the bolts which were weld on the rear of the grille with flange nuts.	
5	Attach the(14) L Brackets A to the center piece of the grille, secure them with flange nuts.	
6	Position the Grille onto grille shell cavity.	
7	Mark locations for drilling on the shell through the holes of L Brackets. Then drill holes on those marked locations.	
8	Attach the grille to the shell using flange nuts provided.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Part#	GR06LEJ86H	Application	2000-2004 Ford Excursion F-250/350/450/550 Main Upper
9	Attach two L Brackets B to the left pieces grille as shown,secure them with flange nuts.		
10	Position the Grille onto grille shell cavity.		
11	Mark locations for drilling on the shell through the holes of L Brackets and other two bolts.Then drill holes on those marked locations.		
12	Secure the grille to the shell by inserting the grilles' two bolts through the shell,secure them with tabs and flange nuts,secure the two L Brackets B to the shell using flange nuts.		
13	Repeat Step 9 to Step 12 for the right piece of grille.		
14	Reinstall the black plastic cover which was removed in step 1.		
15	Installation completed!!!		

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!