

Grille Installation Instruction

Rev. 141001

Part#	GR06	SLEI91K	Application		2009-2014 FORD RAPTOR SVT				
	Item	Part N	lame	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	;	1	Stainless steel	5	Mounting Plate A	1	1
Parts List	2	Lock Nut		11	6-32	6	Mounting Plate B	1	1
	3	Washer		6	6-32	7	Plastic Clip(AV14738)	1	1
	4	C-Brackets	1	3	/	8	Plastic Clip(AV13198)	1	1

Drill **Install Notes: Overlay** Replacement Cut

Installation



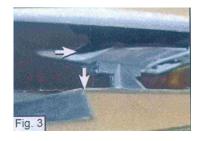
list.



1. Identify the grille & hardware with parts 2. Unclip Cable that connects the Lights and 3.Remove 8 10mm Bolts (6 along the Top of Camera on the Grille (On Drivers Side of Factory Grille and 2 on the Vertical Factory Grille). (Fig. 1)



Bars).(Fig. 2)



4.To Remove the Grille, Pull Outward on the Grille and go Down. (Fig. 3)



5.Remove Grille. Remove 6 Bolts on the Black Bar along the Bottom of. the Factory Grille and remove. (Fig. 4)



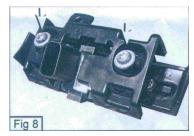
6. Unscrew the 2 Nuts that are on the Lights along the top of the grille and Remove a Clip that holds the Light in Place, Remove Remaining Lights.Insert the Lights onto the Mesh Grille, Insert a C-Bracket to hold the Light in Place and Thread a 6/32 Nylon Lock Nut (Repeat for other 2 Lights). (Fig. 5)



bottom of the Mesh Grille. (Fig. 6)



7. Reinstall the Black Bar along the 8.Insert washers and Thread 6/32 Nylon Lock Nuts on the Threaded Studs. (Fig. 7)



9.Remove the 2 Screws that are on the Camera Housing and Remove the Housing and Camera. (Fig. 8)

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Fig 9			Fig. 10	Fig 11			
	the 2 Nylon Lock I e Logo. (Fig. 9)	Mount Plate Vehicle on th	se the Provided Mounting Plate (either ing Plate for Camera or Mounting without Camera depending on your e) and Drill through the Holes that are e Mounting Plate to the Camera ng. (Fig. 10)	12.Place Mounting Plate on the Threaded Screws on the Logo and Thread back in the Nylon Lock Nuts. (Fig. 11)			
Fig 12		F	ig 13	Fig 14			
the Mounting	e Camera Housing of Plate and Threa Place. (Fig,12)		ce the Camera back into the Housing. 3)	15. Place back the Plastic Cover and Thread back in the Screws. (Fig. 14)			
	e Mesh Grille onto t Thread back in the a	8 10mm throug	ce the 2 (or I) Small Plastic Clips h the Holes that Located in Front of ogo (Depending on Which Template sed).	18.Installation completed!!!			

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