

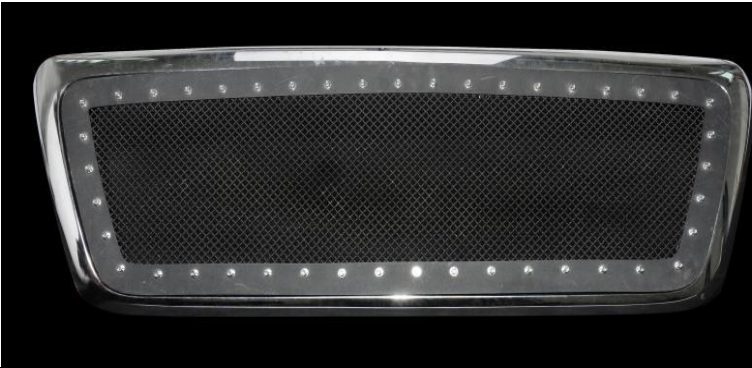

Part#	GR06LEH15L	Application	For 2004-2008 Ford F-150
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Parts List	Item	QTY	Part Name	Description	Item	QTY	Part Name	Description
	1	1	Rivet Grille	Stainless steel	5	4	Brackets	90° L
	2	12	Phillips Screws	M4	6	4	Brackets	95° L
	3	12	Flange Nuts	M4	7	4	Brackets	85° L
	4	12	Kep Nuts	10-24				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the plastic shroud at the top and set fasteners aside. Using factory instructions, remove the entire front grille shell. Place the grille face up on a work-table. Cut the center mesh along the top and bottom opening; make your cut at the base of the mesh. Continue the cuts down the grille across the chrome bar as shown. Make your cut in line with the grille opening; draw a guide-line using a marker. File or sand your cuts smooth.	
3	<p>(1) Attach the 95° L Brackets to screws on the top of the grille, secure them with nuts.</p> <p>(2) Attach the 85°L Brackets to the screws on the bottom of the grill, secure them with nuts.</p> <p>(3) Attach the 90°L Brackets to the other screws on the grill, secure them with nuts.</p>	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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4	Position the Grille onto grille shell cavity.		
5	Mark locations for drilling on the shell through the holes of L Brackets, Then drill holes on the those locations.		
6	Attach the Grille to the shell by inserting the screws through the tabs of L Bracket and holes on the shell; secure them with Nuts provided	<div data-bbox="760 789 1135 867" style="border: 1px solid black; padding: 2px; display: inline-block;">M4 Screw & Flange Nut</div> 	
7	Reinstall the plastic shroud with the fasteners removed in step 2.		
8	Installation completed!!!		

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