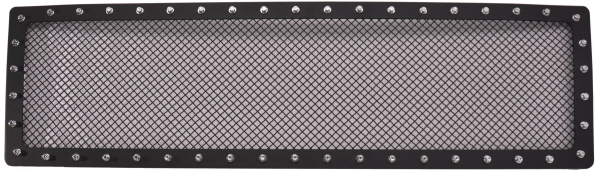
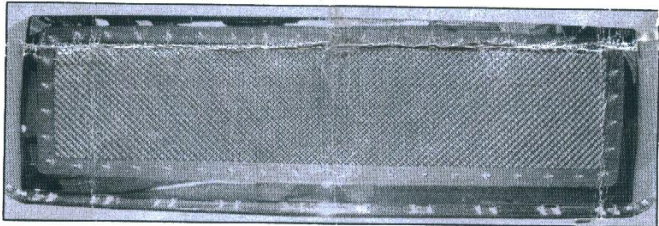
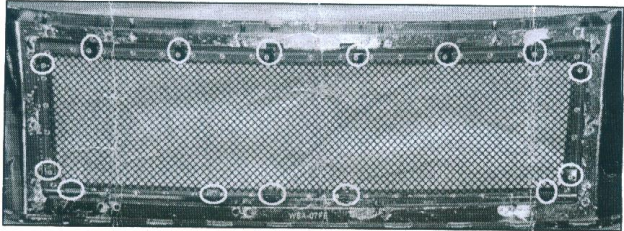


Part#	GR06LEC49H	Application	2007-2013 Ford Expedition Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	L Bracket 100°	6	/
	2	Bolt	15	10-24×1/2"	5	L Bracket 90°	4	/
	3	Flange Nut	30	10-24	6	L Bracket 65°	5	/

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Optional: Using factory instruction,remove the entire front grille shell .	
4	Secure the L Brackets to the bolts which were weld on the rear of the grille with flange nuts.	
5	Attach the six 100° L Brackets to the bolts on the top of the grille,secure them with flange nuts.	
6	Attach the five 65° L Brackets to the bolts on the bottom of the grille,secure them with flange nuts.	
7	Attach the four 90° L Brackets to the other bolts on the bottom of the grille,secure them with flange nuts.	
8	Position the grille onto grille shell cavity.	
9	Mark locations for drilling on the shell through the holes of L Brackets.Then drill holes on those locations.	
10	Attach the Grille to the shell by inserting the bolts through the tabs of L Brackets and holes on the shell;secure them with flange nuts provided.	
11	Reinstall the black plastic cover which was removed in step 2.	
12	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!