

Part#	GR06LEA92H	Application	05-07 Ford Excursion F250/F350/F450/F550 Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	3	Stainless steel	5	90°L Brackets A	10	/
	2	Lock Nut	48	10-24	6	90°L Brackets B	4	/
	3	Bolt	22	10-24×1/2"	7	60°L Brackets C	4	/
	4	110°L Brackets D	4	/	8	Flat Washers	4	/

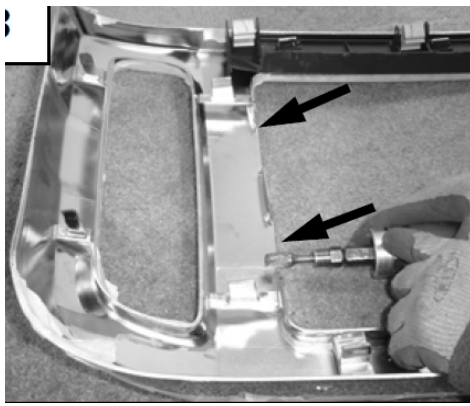
Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
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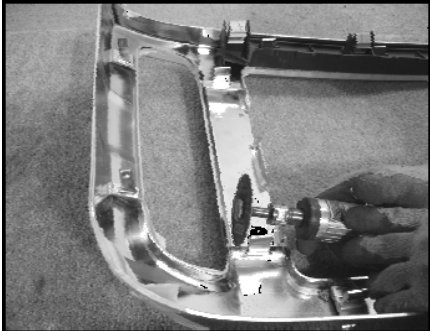
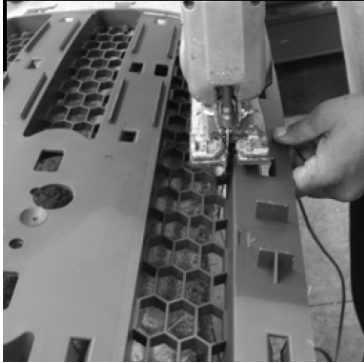
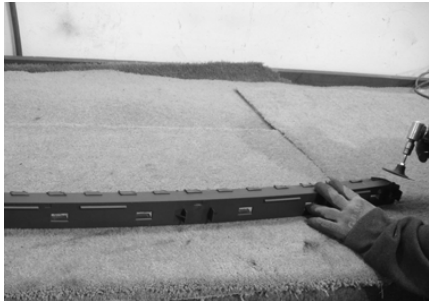
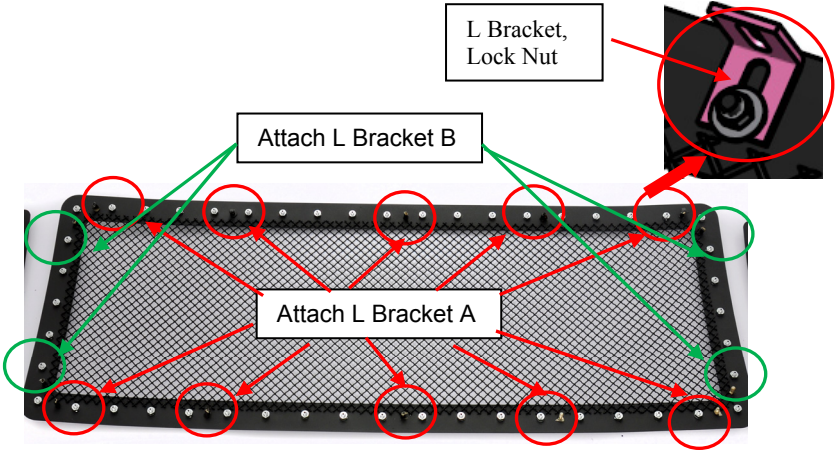
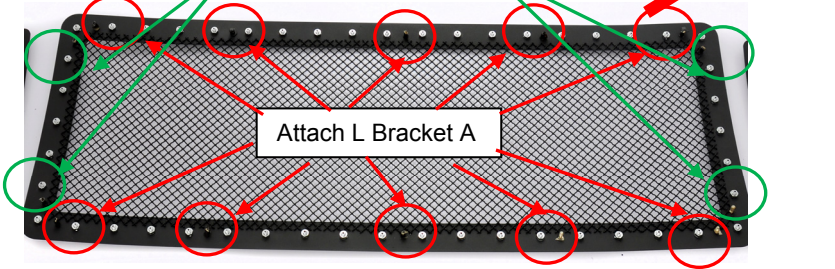
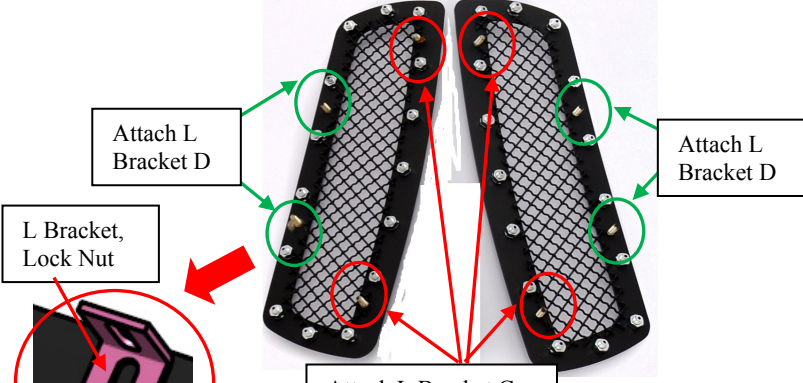
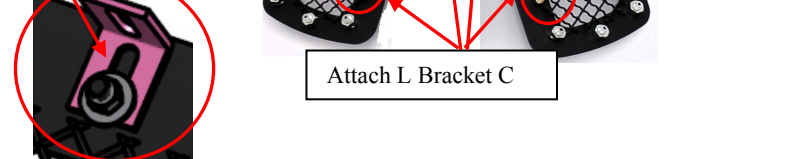
1	Identify the grille & hardware with parts list.	
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2	Remove the screws on top of the grille. Now depress the clips on the bottom and remove the grille from the vehicle. Access the lower clips by gently pulling the grille forward; then use a large slotted screwdriver to depress the clips. Remove the grille from the vehicle. Apply masking tape to the face of the grille.	
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3	Remove the factory mesh insert behind the chrome shell; use a slotted screwdriver to depress molded clips securing the insert. Do not damage the plastic mounting tabs along the bottom. Remove the single 10mm nut securing the Ford logo in place. Depress the two molded clips retaining the logo; remove the logo. Use a jig-saw or die grinder to cut the center crossbars from chrome grille. Make your cut approximately 1/8"-1/4" inside each end of the center opening.	
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4	Test fit the center grille; trim an additional 1/4" off the plastic edge near the mounting studs. The outer frame overlaps the edge to hide your cuts (do not cut beyond the mesh grille frame).	
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The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	Trim four mounting tabs on each end of the grille; do not cut into the face of the grille.		
6	The lower section on the factory mesh insert is re-used. This portion contains the metal clips to secure the grille to core support. Use a jig-saw or die grinder to cut these sections from the insert; Make your cuts at the base of the honeycomb (where it meets the solid plastic portion). Re-install.	 	
7	Attach the L Brackets A to the screws on the top & bottom of the center piece grille, secure them with lock nuts.	 <p>L Bracket, Lock Nut</p> <p>Attach L Bracket B</p> <p>Attach L Bracket A</p>	
8	Attach the L Brackets B to the screws on the other of the center piece grille, secure them with lock nuts.	 <p>Attach L Bracket B</p> <p>Attach L Bracket A</p>	
9	Attach the L Brackets C to the screws on the corner of the each small grille, secure them with lock nuts.	 <p>Attach L Bracket D</p> <p>Attach L Bracket D</p> <p>Attach L Bracket C</p> <p>L Bracket, Lock Nut</p>	
10	Attach the L Brackets D to the screws on the other of the each small grille, secure them with lock nuts.	 <p>Attach L Bracket D</p> <p>Attach L Bracket C</p> <p>L Bracket, Lock Nut</p>	

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11	Position the grille onto grille shell cavity.	N/A	
12	Mark locations for drilling on the lip of grille shell through the holes of L brackets. Then drill holes on those locations.		
13	Attach the grille to the shell by inserting the bolts through the tabs of L brackets and holes on the shell; secure them with lock nuts provided.		
14	Re-install the grille assembly onto the vehicle. Installation completed!!!	N/A	

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